¹H NMR δ 7.82 (d, **26** and **27**, J = 8.4 Hz, 2 H), 7.40–7.23 (complex, 26 and 27, 7 H), 6.93 (s, 26) and 6.25 (s, 27, total 1 H), 3.81 (t, 27, J = 6.0 Hz) and 3.60 (t, 26, J = 6.3 Hz, total 2 H), 2.68 (t, 27, J = 6.0 Hz), 2.48 and 2.45 (2 s superimposed on t, 26 and 27, total 5 H), δ 1.7 (br s, 26 and 27, 1 H); mass spectrum, m/z (relative intensity, %) 398 (20 M⁺), 243 (17, M⁺ - ArSO₂[•]), 213 (38), 183 (48), 157 (63, PhSe⁺), 155 (50, ArSO₂⁺), 91 (100, C₇H₇⁺); exact mass calcd for C₁₇H₁₈O₄SSe 398.0091, found 398.0103. Inclusion of triethylamine did not improve the yield.

4-Pentynoic Acid. The reaction of selenenyl sulfonate 1 (1.00 mmol) with 4-pentynoic acid (98 mg, 1.00 mmol) and triethylamine (0.139 mL, 1.00 mmol) was carried out as in the case of 4-pentenoic acid. Preparative TLC of the crude product in 50% dichloromethane-hexane afforded 41 mg (16%) of the products 28 and 29 in the ratio of 3:1 (NMR integration), with NMR and IR spectra as reported in the literature.³

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Electrochemical Oxidation of Proline Derivatives: Total Syntheses of **Bulgecinine and Bulgecin C**

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The influence of structure on the efficiency of the electrochemical C-5 oxidation of (2S,4S)-hydroxyproline carbamate esters is presented. Optimum methoxylation was observed with (2S,4S)-4-acetoxy-1,2-pyrrolidinedicarboxylic acid 2-methyl 1-(2-(trimethylsilyl)ethyl) ester (19). The corresponding C-5 methoxy derivative 20 was converted into bulgecinine (4) via a stereospecific radical homologation to incorporate the C-5 hydroxymethyl substituent. Bulgecin C (1c) was prepared via a β -stereoselective glycosidation reaction using a 2-azido-2deoxy-a-D-glucopyranosyl trichloroacetimidate derivative, regiospecific C-4' sulfation, and deprotection.

The bulgecins A (1a), B (1b), and C (1c), SQ-28504 (2), and SQ-28546 (3) are potent β -lactam synergists found in the culture broth of Pseudomonas acidophila, Pseudomonas mesoacidophila,¹ and Chromobacterium violaceum.² These natural products mediate, in concert with β -lactams, the development of bulges in the cell wall of Gram-negative bacteria. These curious morphological changes are accompanied by an increased sensitivity of the organism to inhibition and as a result, bacteria are killed at lower β -lactam concentrations. However, none of these glycopeptide sulfates exhibit antibacterial activities when administered alone. In consequence of these unusual biological effects and structural novelty, the bulgecins have been the subject of synthetic investigations. The bulgecin aglycon, bulgecinine (4), has been synthesized from Dglucose,³ D-glucuronic acid,⁴ pyroglutamic acid,⁵ and an L-allylglycine derivative.⁶ Additionally, Shiba and coworkers have reported the syntheses of bulgecin A (1a), 6-deoxybulgecin A, and 5-dehydroxymethylbulgecin A.⁷



Herein we report studies on the electrochemical oxidation of several proline derivatives, the use of radical chemistry to stereoselectively functionalize C-5 of proline, and experimental details on the first total synthesis of bulgecin C (1c).⁸

Electrochemical Oxidations of Proline Derivatives. Shono and co-workers have reported that carbamates including the proline derivative 5 may be regioselectively oxidized by electrolysis in methanol to provide the corresponding carbinolamine ether 6 (Scheme I).⁹ This methodology should be applicable for the concise conversion of commercial (4R)-4-hydroxyproline (7) into bulgecinine (4) via anodic oxidation and subsequent homologation at C-5. The amino acid 7 was smoothly converted into the (4S)-ester 9 by protection¹⁰ and esterification using the excellent Mitsunobu procedure¹¹ (Scheme II). However, much to our disappointment, the anodic oxidation of 9 proceeded to give a legion of products that may have contained the desired ether 10 ($\leq 5\%$). This poor conversion stands in stark contrast to successful anodic oxidations of proline derivatives lacking a 4-substituent.¹²

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Thus, in order to optimize the reaction, we examined the electrochemical oxidation of several 4-substituted prolines, 9, 11, 13, 15, 17, and 19, in which the protecting groups were systematically varied. The substrates for electrochemical oxidations were all easily prepared from commercial 4(R)-hydroxyproline (7). Mitsunobu reaction of 8 with formic acid gave 21a (55%), and this was readily transesterified to provide the alcohol 21b (92%). Pivaloylation and methylation of 21b gave the ester 11 (100%)and methyl ether 13 (31%), respectively. In the second case, partial epimerization gave a second methyl ether product 23 (25%). Selective methanolysis of 8 gave 24e, and this was directly esterified under Mitsunobu conditions to produce 15 (53%). The methyl and TEOC carbamates 17 (46%) and 19 (63%) were respectively prepared from 22b and 24f again using the Mitsunobu reaction to ensure clean 4S stereochemistry. All the NMR spectra for these proline derivatives showed signal duplication due to hindered inversion of the carbamate residues. Thus in order to be certain that 9, 11, 13, 15, 17, 19, and 21a were all diastereoisomerically pure, we undertook the syntheses of the corresponding (4R)-trans derivatives 24a, 24b, 24c, 24d, and 24g. Direct acylation of 8 gave the acetate 24a (85%), formate 24b (91%), and



pivaloate 24c (81%). Alternatively methylation of 8 gave only 24d (66%). Examination of this material unequivocally established the identities of the two (4S)-methyl ethers 13 and 23. The TEOC protected system 24g was readily prepared from 22a by N-protection using 2-(trimethylsilyl)ethyl azidoformate¹⁴ (82%) and acetylation (94%). Comparisons of compounds with the 4R and 4S stereochemistries clearly established the stereochemical purity of all the substrates used for anodic oxidations.



The electrochemical oxidation results are summarized in Table I. The poor oxidation yield of 9 (entry 1) was originally conjectured to be caused by the methanolysis of the 4-O-acetate. However, the anodic oxidation of the more stable 4-O-pivaloate 11 afforded only 10% of a methoxylated product that may have been 12 (entry 2), while the oxidation of the 4-methoxy derivative 13 produced very little of the 4,5-dimethoxy compound 14 (<5%, entry 3). That the methanolysis of the benzyl ester did not contribute to the low oxidation yields was demonstrated by the low conversion of the methyl ester 15 to 16 (19%, entry 4). The workup conditions in entry 4 included an acetylation step to reprotect any hydrolyzed 4-Oacetate, further insuring that methanolysis was not a significant factor. These results clearly show that methanolysis of the 2- or 4-protecting group was not a major cause of the poor yields. Nor was the oxidation of the

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various isolated functional groups on the pyrrolidine ring a likely cause of the poor yields because there are many reported examples showing the compatibility of this procedure with ether linkages, various carbamates, and esters.¹² One possible explanation that could account for the low yields is that the anodic oxidation at the electrode surface is sensitive to steric congestion.¹³ Consistent with this postulate we found that switching to sterically less demanding nitrogen-protecting groups resulted in superior yields of methoxylated derivatives. The O-methyl carbamate 17 was converted in good yield (52%) to the methoxylated compounds 18a and 18b (entry 5). Similarly, the O-2-(trimethylsilyl)ethyl carbamate 19 was smoothly and cleanly oxidized in good yield (66%) to give the 5-methoxy derivative 20 (entry 6). Presumably in the more sterically congested systems 9, 11, 13, and 15, competitive electrochemical oxidations at benzylic centers took place, resulting in complex reaction mixtures. The successful oxidations of 17 and 19 are fully in accord with Thaning and Wistrand's studies on the anodic methoxylation of 4(R)and 4(S)-acetoxyprolineamides.¹⁵ For the subsequent synthesis of bulgecinine (4), compound 20 with the more easily removed TEOC group was employed to protect the nitrogen.

C-5 Alkylation of Carbinolamine 20 and Synthesis of Bulgecinine (4). We anticipated that it should be possible to stereoselectively homologate ether 20 by reaction with a carbon-centered nucleophile under Lewis acidic conditions.^{15,16} Additionally we hoped that the process would proceed with excellent trans-stereochemical control as a result of neighboring group participation via acetoxonium ion formation.¹⁷ In a related study Thaning and Wistrand showed that the stereoselectivity of such displacement reactions on the proline ring system depended on the stereochemistry of the C4-acetate. Selective trans allylation was observed only with the (4R)-acetate.¹⁵ Although 20 was slow to react with carbon nucleophiles. the derived acetate 25 was easily homologated using excess allyltrimethylsilane in the presence of trimethylsilyl trifluoromethanesulfonate. Unfortunately the product 26 (84%) was formed as a mixture of isomers with the undesired (5S)-cis compound as the major component (3:1). The 2,5-trans stereochemistry of the minor isomer was assigned on the basis of the small coupling constant between H-4 and H-5.^{15,16} Alternative carbon-centered nucleophiles were also examined. Propargyltrimethylsilane^{16,18} and trimethylsilyl cyanide respectively gave 27a





 $TEOC = CH_2CH_2SiMe_3$



(15%) and 27b (25%). Again both these substances were produced as mixtures of diastereoisomers ($\sim 1:1$). It is clear from these results that the acetoxonium ion 28a is not an important intermediate on the reaction coordinate.



In order to try to salvage the approach, 20 was converted via 27c into the benzoate 27d (61%). Since the benzoyloxonium cation 28b should be lower in energy than 28a,¹⁹ higher trans diastereoselectively may be observed. This was indeed the case since reaction of 27d with allyltrimethylsilane and trimethylsilyl trifluoromethanesulfonate gave 27e. However, the selectivity had only increased from 1:3 to 1:1. It is clear from all these results that the intermediacy of the acyloxonium intermediates 28 are of little consequence. Indeed the nucleophilic substitution

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of both 25 and 27d closely follow the stereochemical outcome observed on the substitution reactions of prolines lacking C-4 oxygenation¹² and 4(S)-acetoxyprolineamides.¹⁵ Such transformations are exemplified in Scheme IV.

Since the nucleophilic substitution reactions of 25 proved unrewarding, we examined a complementary radical strategy. Reaction of acetate 25 with PhSeH smoothly provided selenide 30 (Scheme V). Irradiation of 30 with hexabutyldistannane and methyl (*E*)- or (*Z*)-2-(tributylstannyl)acrylate^{20,21} cleanly gave adduct 31 as a single diastereoisomer in 67% yield. The trans-2,5 stereochemistry was indicated by the small coupling constant between H-4 and H-5¹⁶ and the *E* geometry from the large *J* value. Ozonolysis with a sodium borohydride workup gave 32 (83%), and this substance was deprotected to provide bulgecinine (4) (50%). The material exhibited mp, $[\alpha]_{\rm D}$, and ¹H and ¹³C NMR spectra in agreement with data published for authentic material.²²

The stereospecificity of the above free-radical addition reaction is undoubtedly due to steric approach control where the C4 substituent is exerting a strong influence toward trans addition. But does the C2 substituent, which adopts an axial position to avoid occupying the plane of the carbamate, play a role in determining the stereochemical outcome of this free radical addition? To test for this possible influence, the free-radical addition reaction was repeated with the desacetoxy derivative 33d. This



selenide 33d was prepared from (S)-proline via the carbamate 33a, electrochemical oxidation to produce 33b, and acetate 33c. On irradiation with hexabutyldistannane and methyl (Z)-2-tributylstannylacrylate 33d gave the desacetoxy compound 33e as a 1:3 mixture of cis:trans isomers. Evidently, the axially disposed C2 substituent does provide a significant influence in determining the stereochemical outcome of this radical addition. It would appear therefore that the excellent stereochemical control in the radical conversion of 30 into 31 is the result of steric approach control by both the acetate and methyl ester residues. In contrast, the conversion of 25 into 26 results in low stereoselectivity since steric approach control, which favors the 5R stereochemistry, and stereoelectronics, which favors pseudoaxial allyl transfer, are mismatched.

Preparation of Bulgecin C (1c). Although the electrochemical oxidation of 4-hydroxyproline derivatives

proceeded best with the TEOC protecting group, we were concerned as to the ease of deprotection after glycosidation and sulfation. Ideally global debenzylation would be the best strategy to reveal 1c at the end of a synthesis. Thus alkene 31 was converted into the Cbz protected analogue $34a^{23}$ by cleavage of the TEOC group with trifluoroacetic acid followed by reprotection. Subsequent ozonolysis with a sodium borohydride workup and benzylation using benzyl bromide and silver(I) oxide in dichloromethane gave 34c (88%). Zemplen methanolysis of 34c gave 35a (100%) whereas titanium tetraisopropoxide mediated transesterification in benzyl alcohol²⁴ gave 35b (82%). Both these reactions resulted in concomitant cleavage of the 4-acetate residue.



The corresponding glycosidating reagent 42 was prepared from 3,4,6-tri-O-acetyl-D-glucal via 36 using Schmidt methodology²⁵ (Scheme VI). Sequential benzylation of 36 and selective deprotection gave the diol 38. Selective benzylation in the presence of bis(tributyltin) oxide,²⁶ C-4 benzoylation, and deprotection gave 41 as a mixture of anomeric alcohols. Reaction of 41 with trichloroacetonitrile in the presence of DBU²⁵ gave both the α -42 and β -43 trichloroacetimidates.

The pure α -trichloroacetimidate 42 was allowed to react with alcohol 35a in the presence of boron trifluoride etherate to produce both the desired β -glycoside 44 (42%) and the α -anomer 45 (13%) (Scheme VII). Both the ¹H and ¹³C NMR spectra of 44 and 45 were complex on account of signal duplication due to the proline carbamate residue. Nonetheless the two anomers were easily distinguished by comparisons of the anomeric carbons in the ¹³C NMR spectra. Thus the double peak for 44 was observed at 100.9 and 100.5 and for 45 at 98.7 and 97.3.27 Additionally the stereochemical assignment was confirmed by the conversion of 44 into bulgecin C (1c) (vide infra). The azide residue was cleanly reduced to directly produce the acetamide derivative 46 (80%) by reaction with thiolacetic acid.²⁸ Presumably this reaction involves azide reduction and subsequent acetylation with the byproduct diacetyl disulfide. The same glycosidation and acetylation tech-

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Scheme VI BnBr,NaH TFA. H₂O 1. (Bu₃Sn)₂Q 84% DTBS 749 2. BnBr **BS** DTBS N3 N₃ N₃ 82% 36 37 38 OBr OBr OBn PhCOC TBAF, AcOH PhCC HO-BnO Ř 89% 96% OTBS OTBS N₃ Ň3 Ň3 39 40 41 OR OBr Cl₃CCN DBU, -40° C C(=NH)CCI3 N₃ Ň, ÒC(=NH)CCL 42 43 65% 21% Scheme VII OBn OBr 42 F₃ Et₂O O,CH N_a BnÒ ĊO₂Bn CO₂CH₃ 35 a O₂CH₃ BnÖ ĊO₂Bn BnÒ ĊO₂Bn 44 80%



nologies were successful in converting alcohol **35b** into **50** (41% overall). Hydrolysis of diester **46** using aqueous potassium hydroxide in 2-propanol gave the hydroxy acid **47** (90%). In contrast, titanium tetraisopropoxide catalyzed transesterification gave the hydroxybenzyl ester **48** (62%). The same alcohol **48** (74%) was obtained from **50** by selective saponification using methanolic aqueous potassium hydroxide. All of these hydrolytic transformations proceeded without epimerization of the proline C-2 ester substituent. Sulfation of **48** using the pyridine-sulfur trioxide complex in DMF²⁹ gave the corresponding 4'-O-

sulfate, and this was most conveniently isolated as the sodium salt 49. The final global debenzylation, however, proved to be more challenging than originally anticipated. Attempted hydrogenolyses over palladium black, or palladium on carbon or barium sulfate at 1-3 atm of hydrogen were very slow. In addition mass recovery was poor and product isolation difficult. Presumably all these difficulties were the result of catalyst poisoning by the sulfate residue.

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In contrast to 49, the des-sulfate 47 was cleanly and rapidly hydrogenolyzed over palladium black to produce 51 (89%) as a crystalline solid. This substance showed identical data (mp, $[\alpha]_D$, and ¹³C NMR spectrum) with that published for a sample of 51 prepared from bulgecin C (1c).²² Although direct hydrogenolysis of 49 proved unacceptable, transfer hydrogenation using formic acid and palladium black³⁰ cleanly gave bulgecin C (1c) (70%). Much to our delight the product, $[\alpha]^{22}_{D}$ +6° (c = 0.51, 1 M AcOH in H_2O), was identical with an authentic sample of bulgecin C (1c), $[\alpha]_{D}$ +2.9° (c = 0.6, 1 M AcOH in H₂O) as judged by TLC behavior and spectroscopic data (IR, ¹H NMR, 13 C NMR). It should be noted that both the ¹H and ¹³C NMR spectra showed considerable variations with concentration. Thus comparisons were made at identical concentrations.



In addition to completing the synthesis of bulgecin C, we examined the synthesis of the penicillin bulgecin hybrid 53b. Thus benzhydryl 6-aminopenicillanate (52) was converted into 53b (54%) via amide formation with 47 under Shiori conditions³¹ and sulfation. Unfortunately all attempts to deprotect 53b by global hydrogenolysis resulted in destruction of the β -lactam ring system. However carboxylic acid 47 should be useful for the preparation of alternative bulgecin analogues.

Experimental Section

General Procedures. All reactions were carried out under an atmosphere of dry N₂ at room temperature in oven-dried glassware unless otherwise noted. Reaction temperatures were recorded as bath temperatures. Melting points were determined on a Reichert hot stage apparatus and appear uncorrected. Unless noted to the contrary ¹H and ¹³C NMR spectra were recorded on a Varian XL400 spectrometer using CDCl₃ as solvent with Me₄Si $(\delta 0.0)$ or CDCl₃ (δ 77.0) as an internal reference. Elemental analyses were determined by G. D. Searle and Co., Skokie, IL. Flash chromatography was carried out on Merck silica gel 60, 230-400 mesh ASTM; eluants are given in parentheses. Analytical thin-layer chromatography (TLC) was performed on E. Merck precoated silica gel 60 F₂₅₄ plates.

Solvents for chromatography were distilled at atmospheric pressure prior to use. Hexanes refer to the ACS reagent boiling range 35-60 °C. Anhydrous THF, Et₂O, PhH, and PhMe were distilled from Na/benzophenone ketyl; CH₂Cl₂, Et₃N, pyridine, and MeCN from CaH₂; DMF from BaO; and MeOH from Mg- $(OMe)_2$. Organic solutions were dried over MgSO₄ and rotary

evaporated at or below 40 °C. Reported yields refer to chromatographically and spectroscopically homogeneous material.

(2S,4R)-4-Hydroxy-1,2-pyrrolidinedicarboxylic Acid 1,2-**Bis(phenylmethyl ester) (8).** To a vigorously stirred solution of 7 (10.0 g, 76.3 mmol) and K_2CO_3 (21 g, 153 mmol) in H_2O (50 mL) was added PhCH₂OCOCl (10.9 mL, 76.3 mmol) in dioxane (11 mL) at 10 °C. The mixture was stirred overnight and extracted with CH_2Cl_2 (2 × 100 mL), and the aqueous layer was acidified with solid NaHSO₄ and extracted with Et_2O (3 × 200 mL). The combined Et₂O extracts were dried and evaporated to give a thick syrup (16.5 g), which was homogeneous by TLC ($R_f = 0.2, 1:10:89$ AcOH- H_2O-n -BuOH). Without further purification, the syrup was dissolved in DMF (50 mL) along with K₂CO₃ (8.6 g, 62 mmol), PhCH₂Br (9.3 mL, 78 mmol), and NaI (93 mg, 0.6 mmol), and the mixture was vigorously stirred for 16 h. The reaction mixture was evaporated, and the residue mixed with Et₂O. After extracting with H₂O and brine, the organic layer was dried and evaporated. The syrupy residue was chromatographed (1:4-1:0 Et₂O-CH₂Cl₂), giving 8 (20 g, 74%) as a syrup: $[\alpha]_D = -60^\circ$ (c = 3.0, CHCl₃); IR (neat) 3440, 2950, 1745, 1700, 1420, 1360, 1280, 1190, 1170, 1125, 1085, 1005, 770, 740, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.38-7.18 (m, 10 H), 5.20, 5.13 (AB q, 0.8 H, J = 12 Hz), 5.12, 4.98 (2 s, 2 H), 5.01, 4.98 (AB q, 1.2 H, J = 12.4 Hz), 4.53 (m, 1 H, J = 8 Hz), 4.40 (m, 1 H), 3.59 (m, 2 H), 2.95 (d, 0.6 H, J = 3.2 Hz), 2.85 (d, $0.4 \text{ H}, J = 4.4 \text{ Hz}), 2.25 \text{ (m, 1 H)}, 2.02 \text{ (m, 1 H)}; {}^{13}\text{C NMR} \text{ (CDCl}_3)$ δ 172.5, 172.3, 155.0, 154.6, 136.3, 136.1, 135.4, 135.2, 128.5, 128.4, 128.32, 128.28, 128.2, 128.1, 128.00, 127.95, 127.91, 127.8, 127.7, 69.9, 69.1, 67.19, 67.17, 66.9, 66.8, 58.0, 57.8, 55.1, 54.5, 39.0, 38.2; HRMS (EI) calcd for $C_{20}H_{21}NO_5$ (M + H⁺) 356.1500, found (M + H⁺) 356.1539. Anal. Calcd for $C_{20}H_{21}NO_5$: C, 67.59; H, 5.96; N, 3.94. Found: C, 67.40; H, 5.91; N, 4.06.

(2S,4S)-4-Acetoxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (9). To a stirred solution of AcOH (1.8 mL, 31 mmol) and diethyl azodicarboxylate (4.9 mL, 31 mmol) in Et₂O (30 mL) were added 8 (10 g, 28 mmol) and Ph_3P (8.3 g, 31 mmol) in Et_2O (30 mL) at 5 °C. After 16 h, the reaction mixture was filtered and evaporated. The residue was chromatographed $(0:1-3:47 \text{ Et}_2\text{O}-\text{CH}_2\text{Cl}_2)$, giving 9 (8.2 g, 73%) as an oil: $[\alpha]_D =$ -65° (c = 2.6, CHCl₃); IR (neat) 2960, 1745, 1715, 1420, 1355, 1250, 1220, 1120, 1070, 1020, 745, 705 cm⁻¹; ¹H NMR (\dot{CDCl}_3) δ 7.38–7.18 (m, 10 H), 5.21 (m, 1 H), 5.19 (d, 1 H, J = 12.4 Hz), 5.16 (d, 1 H, J = 12.4 Hz), 5.093, 5.086 (2 s, 2 H), 4.62 (dd, 0.5 H, J = 2.4, 9.2 Hz), 4.53 (dd, 0.5 H, J = 2.0, 9.2 Hz), 3.79, 3.78 (2 t, 1 H, J= 12.4 Hz), 3.67, 3.62 (2 d, 1 H, J = 12.4 Hz), 2.43 (m, 1 H), 2.33 (d, 1 H, J = 12.8 Hz), 1.79, 1.77 (s, 3 H); ¹³C NMR (CDCl₃) δ 171.2, 170.9, 170.2, 170.1, 154.5, 154.1, 136.2, 135.6, 135.4, 128.5, 128.4, 128.3, 128.24, 128.16, 128.01, 127.97, 127.91, 127.86, 127.8, 72.6, 71.6, 67.2, 67.1, 66.8, 66.7, 57.9, 57.6, 52.5, 52.2, 36.2, 35.2, 20.6; MS (EI) m/z 397 (M^{•+}). Anal. Calcd for C₂₂H₂₃NO₆: C, 66.49; H, 5.83; N, 3.52. Found: C, 66.31; H, 6.05; N, 3.50

(2S,4R)-4-Acetoxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (24a). To 8 (0.3 g, 0.85 mmol), DMAP (65 mg, 0.53 mmol), and AcOH (100 μ L, 1.8 mmol) in CH₂Cl₂ (1 mL) was added DCC (0.34 g, 1.7 mmol) in CH₂Cl₂ (0.5 mL). After 10 min, the reaction mixture was diluted with Et₂O and extracted with 0.5 M NaHSO₄, brine, 10% NaHCO₃, and brine. After being dried, the organic layer was evaporated. The residue was chromatographed (1:3-2:1 Et₂O-hexanes), giving 24a (0.29 g, 85%) as an oil: $[\alpha]_D = -46^\circ$ (c = 3.3, CHCl₃); IR (neat) 2960, 1745, 1715, 1420, 1360, 1240, 1195, 1170, 1130, 1070, 1020, 750, 700 cm⁻¹; ¹H NMR (CDCl₃) § 7.40-7.18 (m, 10 H), 5.27 (m, 1 H), 5.23, 5.15 and 5.17, 5.13 (2 ÅB q, 2 H, J = 12.4 Hz), 5.05, 5.00 (2 s, 2 H), 4.55, 4.48 (2 t, 1 H, J = 8 Hz), 3.78, 3.66 (m, 2 H), 2.41 (m, 1 H), 2.20 (m, 1 H), 2.03, 2.02 (2 s, 3 H); 13 C NMR (CDCl₃) δ 171.9, 171.7, 170.3, 170.2, 154.6, 154.1, 136.2, 136.1, 135.3, 135.1, 128.5, 128.4, 128.3, 128.2, 128.1, 128.03, 127.97, 127.8, 72.5, 71.7, 67.24, 67.22, 67.0, 66.9, 57.9, 57.6, 52.5, 52.1, 36.5, 35.5, 20.9; HRMS (EI) calcd for C22H23NO6 (M*+) 397.1526, found (M*+) 397.1530. Anal. Calcd for C222H23NO6: C, 66.49; H, 5.83; N, 3.52. Found: C, 66.34; H, 5.87; N, 3.49.

(2S,4S)-4-(Formyloxy)-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (21a). To 8 (4.8 g, 13 mmol), Ph₃P (3.6 g, 13 mmol), and 96% HCO₂H (1.0 mL, 27 mmol) in THF (8 mL) was added diethyl azodicarboxylate (2.1 mL, 13 mmol) in THF (2 mL), maintaining the temperature at 23-28 °C. After 16 h the solvent was evaporated and the residue was dissolved

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in Et₂O and hexanes added to the cloud point. After the mixture was filtered, the filtrate was evaporated, and the residue was chromatographed (0:1–1:24 Et₂O–CH₂Cl₂), giving 21a (2.8 g, 55%) as an oil: $[\alpha]_D = -60^{\circ}$ (c = 2.7, CHCl₃); IR (neat) 2950, 1755, 1715, 1420, 1350, 1165, 1120, 740, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.54 (s, 1 H), 7.40–7.26 (m, 10 H), 5.33 (t, 1 H, J = 4.8 Hz), 5.23, 5.15 (AB q, 1 H, J = 12.4 Hz), 5.19, 5.15 (AB q, 1 H, J = 12.4 Hz), 5.10 (s, 1 H), 5.13, 5.05 (AB q, 1 H, J = 12 Hz), 4.63, 4.54 (2 dd, 1 H, J = 1.6, 9.2 Hz), 3.81, 3.80 (2 t, 1 H, J = 12 Hz), 3.69, 3.64 (2 d, 1 H, J = 12 Hz), 2.45 (m, 1 H), 2.33 (d, 1 H, J = 14 Hz); ¹³C NMR (CDCl₃) δ 171.0, 170.8, 159.9, 159.8, 154.4, 154.1, 1362, 2.25, 51.35.3, 128.42, 128.35, 128.2, 128.02, 127.95, 127.9, 127.8, 72.2, 71.2, 67.24, 67.16, 67.0, 66.8, 57.8, 57.6, 52.4, 52.1, 36.3, 35.2; HRMS (EI) calcd for C₂₁H₂₁NO₆ (M⁺⁺), 383.1333. Anal. Calcd for C₂₁H₂₁NO₆: C, 65.79; H, 5.52; N, 3.65. Found: C, 65.69; H, 5.72; N 3.63.

(2S,4R)-4-(Formyloxy)-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (24b). To 8 (0.3 g, 0.85 mmol), DMAP (65 mg, 0.53 mmol), and 96% HCO₂H (64 µL, 1.8 mmol) in CH₂Cl₂ (1 mL) was added dicyclohexylcarbodiimide (0.34 g, 1.7 mmol) in CH_2Cl_2 (0.5 mL). After 10 min, the reaction mixture was diluted with Et₂O and extracted with 0.5 M NaHSO₄, brine, 10% NaHCO₃, and brine. After being dried, the organic layer was evaporated and the residue was chromatographed (1:3-2:1 Et₂O-hexanes), giving 24b (0.3 g, 91%) as an oil: $[\alpha]_D = -45^{\circ}$ (c = 2.6, CHCl₃); IR (neat) 2960, 1755, 1715, 1420, 1360, 1160, 1125, 1070, 750, 705 cm⁻¹; ¹H NMR (CDCl₃) δ 7.97 (s, 1 H), 7.40–7.18 (m, 10 H), 5.40 (m, 1 H), 5.23, 5.17 and 5.16, 5.15 (2 AB q, 2 H, J = 12.4 Hz), 5.05, 5.00 (2 s, 2 H), 4.56, 4.50 (2 t, 1 H, J = 8.0Hz), 3.84-3.67 (m, 2 H), 2.50-2.40 (m, 1 H), 2.30-2.18 (m, 1 H); ¹³C NMR (CDCl₃) δ 171.8, 171.6, 160.00, 159.97, 154.5, 154.0, 136.1, 136.0, 135.3, 135.1, 128.5, 128.42, 128.36, 128.3, 128.13, 128.05, 128.0, 127.9, 127.8, 72.1, 71.4, 67.6, 67.3, 67.1, 67.0, 57.8, 57.5, 52.4, 51.9, 36.4, 35.4; HRMS (EI) calcd for C21H21NO6 (M*+) 383.1369, found (M^{•+}) 383.1368. Anal. Calcd for C₂₁H₂₁NO₆: C, 65.79; H, 5.52; N, 3.65. Found: C, 65.64; H, 5.55; N, 3.61.

(2S,4S)-4-Hydroxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (21b). To 21a (2.6 g, 6.8 mmol) in PhCH₂OH (6 mL) was added LiOCH₂Ph in PhCH₂OH (0.33 M; $300 \,\mu\text{L}$). After 30 min, the formate was consumed and the solution was chromatographed (Et₂O), giving 21b (2.2 g, 92%) as an oil: $[\alpha]_{\rm D} = -17^{\circ} (c = 0.7, \text{CHCl}_3); \text{IR (neat) } 3450, 2960, 1750, 1700,$ 1420, 1355, 1200, 1170, 1120, 1090, 970, 745, 700 cm⁻¹; ¹H NMR $(CDCl_3) \delta 7.40-7.20 \text{ (m, 10 H)}, 5.21 \text{ (d, 1 H, } J = 12.4 \text{ Hz}), 5.15$ (d, 1 H, J = 12.4 Hz), 5.055 (d, 1 H, J = 12.4 Hz), 5.049 (d, 1 H, J)J = 12 Hz), 4.49, 4.42 (2 dd, 1 H, J = 1.6, 9.6 Hz), 4.35 (m, 1 H), 3.74-3.55 (m, 2 H), 3.34 (d, 0.5 H, J = 8.8 Hz), 3.30 (d, 0.5 H, J= 8.4 Hz), 2.30 (m, 1 H), 2.12 (t, 1 H, J = 13.2 Hz); ¹³C NMR (CDCl₃) § 174.03, 173.95, 154.9, 154.2, 136.3, 136.2, 135.1, 134.9, 128.5, 128.4, 128.34, 128.28, 128.2, 128.1, 128.0, 127.9, 127.81, 127.75 70.9, 69.9, 67.4, 67.3, 67.2, 58.2, 57.8, 55.8, 55.5, 38.6, 37.7; MS (EI) m/z 355 (M⁺⁺), 337 (M - H₂O⁺⁺). Anal. Calcd for C₂₀H₂₁NO₅: C, 67.59; H, 5.96; N, 3.94. Found: C, 67.39; H, 6.20; N, 3.93.

(2S,4S)-4-(Pivaloyloxy)-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (11). To 21b (0.3 g, 0.85 mmol) and DMAP (0.13 g, 1.0 mmol) in CH₂Cl₂ (1.5 mL) was added dropwise pivaloyl chloride (126 μ L, 1 mmol), maintaining the temperature at 0-2 °C with an ice bath. The mixture was stirred at 0 °C for 1 h and evaporated, and the residue was chromatographed (1:4-63:37 Et₂O-hexanes) to give 11 (0.37 g, 100%) as an oil: $[\alpha]_D = -35^\circ$ (c = 1.4, CHCl₃); IR (neat) 2980, 1755, 1720, 1420, 1350, 1290, 1155, 1070, 745, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.38-7.22 (m, 10 H), 5.27 (m, 1 H), 5.24-5.00 (m, 4 H), 4.65, 4.55 (2 dd, 1 H, J = 1.6, 9.6 Hz), 3.81 (m, 1 H), 3.65, 3.59 (2 d, 1 H)J = 12.8 Hz), 2.47 (m, 1 H), 2.34, 2.32 (2 d, 1 H, J = 14.4 Hz), 1.11, 1.10 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 177.8, 177.7, 171.0, 170.7, 154.5, 154.2, 136.3, 136.2, 135.4, 135.3, 128.5, 128.41, 128.35, 128.3, 128.2, 128.0, 127.93, 127.87, 127.8, 72.4, 71.3, 67.21, 67.17, 67.0, 66.8, 58.0, 57.8, 52.8, 52.5, 38.4, 36.3, 35.3, 26.7; HRMS (EI) calcd for $C_{25}H_{29}NO_6$ (M⁺⁺) 439,1996, found (M⁺⁺) 439,2270. Anal. Calcd for $C_{25}H_{29}NO_6$: C, 68.32; H, 6.65; N, 3.19. Found: C, 68.59; H, 6.81; N, 3.42.

(2S,4R)-4-(Pivaloyloxy)-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (24c). To 8 (0.3 g, 0.85 mmol) and DMAP (0.13 g, 1.0 mmol) in CH₂Cl₂ (1.5 mL) was added dropwise pivaloyl chloride (126 μ L, 1 mmol), maintaining the temperature at 0–2 °C with an ice bath. The reaction mixture was stirred at 0 °C for 1 h and evaporated, and the residue was chromatographed (25–63% Et₂O-hexanes) to give 24c (0.3 g, 81%) as an oil: $[\alpha]_{\rm D} = -43^{\circ}$ (c = 3.3, CHCl₃); IR (neat) 2990, 1730, 1720, 1420, 1360, 1290, 1190, 1160, 1130, 750, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40–7.18 (m, 10 H), 5.26 (m, 1 H), 5.23, 5.17 and 5.19, 5.13 (2 AB q, 2 H, J = 12 Hz), 5.07, 4.99 (2 s, 2 H), 4.55, 4.46 (2 t, 1 H, J = 8 Hz), 3.82–3.61 (m, 2 H), 2.39 (m, 1 H), 2.21 (m, 1 H), 1.16, 1.14 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 177.8, 177.7, 171.9, 171.7, 154.7, 154.1, 136.3, 136.1, 135.3, 135.1, 128.5, 128.42, 128.37, 128.3, 128.2, 128.1, 128.01, 127.98, 127.79, 127.75, 72.3, 71.5, 67.2, 67.1, 66.9, 58.0, 57.7, 52.5, 52.1, 38.6, 36.6, 35.5, 26.89, 26.86; HRMS (EI) calcd for C₂₅H₂₉NO₆ (M^{*+}) 439.1996, found (M^{*+}) 439.2020. Anal. Calcd for C₂₅H₂₉NO₆: C, 68.32; H, 6.65; N, 3.19. Found: C, 68.12; H, 6.67; N, 3.15.

(2S,4S)-4-Methoxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (13). To 21b (1.7 g, 4.8 mmol) and MeI (3 mL, 48 mmol) in DMF (3 mL) under N_2 was added portionwise over 2 h a suspension of 60% NaH in oil (192 mg, 4.8 mmol) in DMF (2 mL), maintaining the temperature at 0 °C with an oil bath. The reaction mixture was allowed to stir another 1 h at 0 °C before evaporating the solvent. The residue was mixed with Et₂O and extracted with H₂O and brine. After being dried, the organic layer was evaporated to leave an oil: TLC analysis (Et₂O) showed two components of equal intensity (R_t 0.62 and 0.50). Chromatography (1:3-1:0 Et₂O-hexanes) gave the less polar, epimerized product 23 (0.45 g, 25%) as an oil: $[\alpha]_D = +51^{\circ}$ (c = 1.6, CHCl₃); IR (neat) 2950, 1750, 1710, 1420, 1360, 1170, 1125, 1100, 1005, 740, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40–7.18 (m, 10 H), 5.22, 5.15 (AB q, 0.8 H, J = 12.4 Hz), 5.15, 5.04, 4.99 (3 s, 3.2 H), 4.51, 4.46 (2 t, 1 H, J = 7.6 Hz), 3.96 (m, 1 H), 3.78–3.58 (m, 2 H), 3.29, 3.27 (2 s, 3 H), 2.36 (m, 1 H), 2.05 (m, 1 H); ¹³C NMR (CDCl₃) § 172.4, 172.2, 154.8, 154.2, 136.3, 136.2, 135.5, 135.2, 128.4, 128.34, 128.27, 128.2, 128.1, 128.02, 127.96, 127.89, 127.82, 127.77, 127.7, 78.5, 77.8, 67.1, 67.0, 66.8, 66.7, 57.9, 57.7, 56.6, 51.5, 51.3, 36.2, 35.0; HRMS (EI) calcd for C₂₁H₂₃NO₅ (M*+) 369.1577, found (M^{*+}) 369.1584. Anal. Calcd for $C_{21}H_{23}NO_5$: C, 68.28; H, 6.28; N, 3.79. Found: C, 68.42; H, 6.32; N, 3.80. Further elution gave the more polar 13 (0.56 g, 31%) as an oil: $[\alpha]_D = -48^\circ$ (c = 1.4, CHCl₃); IR (neat) 2950, 1760, 1715, 1450, 1420, 1360, 1195, 1170, 1100, 750, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.45–7.28 (m, 10 H), 5.29–5.08 (m, 4 H), 4.60, 4.52 (2 dd, 1 H, J = 2.4, 8.8 Hz), 3.97 (m, 1 H), 3.68 (m, 2 H), 3.21, 3.18 (2 s, 3 H), 2.4 (d, 1 H, J = 13.6Hz), 2.24 (m, 1 H); ¹³C NMR (CDCl₃) δ 171.6, 171.3, 154.8, 154.4, 136.5, 136.4, 135.8, 135.6, 128.4, 128.3, 128.2, 128.1, 128.05, 128.01, 127.93, 127.87, 127.85, 127.8, 78.9, 77.9, 67.04, 67.00, 66.8, 66.7, 57.8, 57.6, 56.29, 56.28, 51.8, 51.6, 35.7, 34.5; HRMS (EI) calcd for C21H23NO5 (M*+) 369.1577, found (M*+) 369.1579. Anal. Calcd for C₂₁H₂₃NO₅: C, 68.28; H, 6.28; N, 3.79. Found: C, 68.17; H, 6.28; N 3.69.

(2S,4R)-4-Methoxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (24d). To 8 (5.3 g, 15 mmol) and MeI (9.3 mL, 150 mmol) in DMF (10 mL) under N₂ was added portionwise a suspension of 60% NaH in oil (600 mg, 15 mmol) in DMF (5 mL), maintaining the temperature at 0-2 °C with an ice bath. The reaction mixture was stirred for an additional 50 min at 0 °C, aqueous NaHSO₄ (0.5 M; 3 mL) was added, and the solvent was evaporated. The residue was mixed with Et₂O and extracted with H₂O, 0.5 M NaHSO₄, 10% NaHCO₃, and brine. After being dried, the organic layer was evaporated and the residue was chromatographed (1:1-4:1 Et₂O-hexanes), giving 24d (3.6 g, 66%) as an oil: $[\alpha]_D = -48^\circ$ (c = 2.6, CHCl₃); IR (neat) 2950, 1755, $1715, 1460, 1420, 1360, 1195, 1170, 1125, 1100, 1010, 750, 700 \text{ cm}^{-1}$ ¹H NMR (CDCl₃) δ 7.38–7.16 (m, 10 H), 5.23, 5.15 (AB q, 0.8 H, J = 12.4 Hz), 5.15, 5.04, 4.99 (3 s, 3.2 H), 4.51, 4.46 (2 t, 1 H, J = 8 Hz), 3.96 (m, 1 H), 3.78–3.58 (m, 2 H), 3.29, 3.27 (2 s, 3 H), 2.36 (m, 1 H), 2.05 (m, 1 H); 13 C NMR (CDCl₂) δ 172.5, 172.2, 154.8, 154.2, 136.4, 136.2, 135.5, 135.3, 128.5, 128.4, 128.3, 128.24, 128.16, 128.04, 127.9, 127.83, 127.79, 127.7, 78.6, 77.9, 67.1, 67.0, 66.8, 66.7, 58.0, 57.7, 56.6, 51.5, 51.3, 36.3, 35.0; HRMS (EI) calcd for C_{21} - $H_{23}NO_6$ (M^{*+}) 369.1577, found (M^{*+}) 369.1569. Anal. Calcd for $C_{21}H_{23}NO_5$: C, 68.28; H, 6.28; N, 3.79. Found: C, 68.12; H, 6.25; N, 3.76.

(2S,4S)-4-Acetoxy-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-Phenylmethyl Diester (15). To 8 (6.85 g, 19.3 mmol) in MeOH (40 mL) was added NaOMe in MeOH (2.4 M; 1 mL). After 8 h, the solution was diluted with Et₂O and extracted with 1 M NaHSO₄, brine, 10% NaHCO₃, and brine. The organic layer was dried with MgSO₄, and the solvents were evaporated. Chromatography of the residue (1:2-1:1 EtOAc-CH₂Cl₂) gave 24e (4.9 g, 91%) as an oil. ¹H NMR (CDCl₃) showed OCH₃ singlets at 3.75 and 3.55 and no acetate methyl signals. The crude ester 24e (17.6 mmol), Ph₃P (4.74 g, 17.6, mmol), and AcOH (1.51 mL, 26.4 mmol) were dissolved in THF (25 mL). To this solution was added diethyl azodicarboxylate (2.92 mL, 17.6 mmol) in THF (10 mL) while maintaining the temperature at 25 °C. After 18 h, the reaction mixture was filtered through silica gel (1:1 Et₂O-hexanes) and the eluate evaporated. Chromatography of the residue (1:1-4:1 Et₂O-hexanes) gave 15²³ (3 g, 53%) as an oil.

(2S,4R)-4-Hydroxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Di(methyl ester) (22b). To a stirred suspension of 22a (15 g, 83 mmol) in CH₂Cl₂ (100 mL) at 10 °C was dropwise added Et₃N (23 mL, 165 mmol) and, after 5 min, MeOCOCI (6.4 mL, 83 mmol). The ice bath was removed, the mixture stirred at room temperature for 30 min, diluted with CH₂Cl₂, and extracted with brine. After being dried, the organic layer was evaporated and the residue chromatographed (1:9-4:1 EtOAc-Et₂O), giving 22b (14 g, 83%) as an oil: $[\alpha]_{D} = -85^{\circ}$ (c = 3.0, CHCl₃); IR (neat) 3460, 2980, 1755, 1715, 1695, 1465, 1400, 1210, 1180, 780 cm⁻¹; ¹H NMR (CDCl₃) δ 4.50-4.43 (m, 2 H), 3.75, 3.74, 3.71, 3.67 (4 s, 6 H), 3.65-3.50 (m, 3 H), 2.34-2.25 (m, 1 H), 2.10-2.00 (m, 1 H); ¹³C NMR (CDCl₃) δ 173.2, 173.1, 155.6, 155.3, 69.7, 68.9, 57.8, 57.5, 55.0, 54.4, 52.7 52.6, 52.2, 39.0, 38.2; HRMS (EI) calcd for C₈H₁₃NO₅ (M⁺⁺) 203.0794, found (M*+) 203.0813. Anal. Calcd for C8H13NO5: C, 47.29; H, 6.45; N, 6.89. Found: C, 47.02; H, 6.42; N, 6.83.

(2S,4S)-4-Acetoxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Di(methyl ester) (17). To 22b (10 g, 49.3 mmol), Ph₃P (13.3 g, 49.3 mmol), and AcOH (5.65 mL, 98.5 mmol) in THF (15 mL) was added diethyl azodicarboxylate (7.75 mL, 49.3 mmol) in THF (10 mL) at 25-30 °C. After 16 h, the reaction mixture was filtered through silica (200 g) and eluted with 0:1-1:4 Et₂O-CH₂Cl₂. The eluate was evaporated and the residue was chromatographed $(1:1-1:0 \text{ Et}_2\text{O-hexanes})$, giving 17 (5.5 g, 46%) as an oil: $[\alpha]_D =$ -50° (c = 3.0, CHCl₃); IR (neat) 2960, 1745, 1715, 1455, 1395, 1245, 1220, 1120, 1075 cm⁻¹; ¹H NMR (CDCl₃) δ 5.28–5.20 (m, 1 H), 4.54, 4.46 (2 dd, 1 H, J = 2, 9.2 Hz), 3.74, 3.73, 3.69 (3 s, 6 H), 3.82–3.70 (m, 1 H), 3.62, 3.58 (2 d, 1 H, J = 12.4 Hz), 2.50-2.30 (m, 2 H), 1.994, 1.987 (2 s, 3 H); ¹³C NMR (CDCl₃) δ 171.9, 171.7, 170.1, 170.0, 155.1, 154.8, 72.6, 71.6, 57.7, 57.4, 52.6, 52.4, 52.2, 51.9, 36.4, 35.3, 20.8; HRMS (EI) calcd for C₁₀H₁₅NO₆ (M⁺⁺) 245.0899, found (M^{*+}) , 245.0928. Anal. Calcd for $C_{10}H_{15}NO_6$: C, 48.98; H, 6.17; N, 5.71. Found: C, 48.87; H, 6.11; N, 5.74.

(2S,4R)-4-Acetoxy-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (24g). To 24f (500 mg, 1.7 mmol), Et₃N (289 μ L, 2.1 mmol), and DMAP (25 mg, 0.21 mmol) in CH_2Cl_2 (2 mL) was added Ac_2O (196 μ L, 2.1 mmol) at 0 °C. After 15 min, the mixture was diluted with Et₂O and extracted with H₂O, 1 M NaHSO₄, H₂O, 10% NaHCO₃, and brine. After being dried, the organic layer was evaporated, and the residue was chromatographed (1:1 Et_2O -hexanes) to give 24g (530 mg, 94%) as an oil: $[\alpha]_D = -44^\circ$ (c = 1.5, CHCl₃); IR (neat) 2980, 1755, 1715, 1430, 1365, 1250, 1215, 870, 850 cm⁻¹; ¹H NMR (CDCl₃) δ 5.25 (m, 1 H), 4.38, 4.20 (2 dt, 1 H, J = 2.8, 8 Hz), 4.16 (m, 2 H), 3.733, 3.726, 3.711, 3.705 (4 s on m, 4.5 H), 3.60 (d, 0.5 H, J = 12 Hz), 2.37 (m, 1 H), 2.18 (m, 1 H), 2.028, 2.022 (2 s, 3 H), 0.99, $0.92 (2 t, 2 H, J = 8 Hz), 0.004, 0.000 (2 s, 9 H); {}^{13}C NMR (CDCl_3)$ δ 172.7, 172.6, 170.3, 170.2, 155.0, 154.5, 72.6, 71.7, 63.9, 63.8, 57.6, 57.4, 52.3, 52.2, 52.0, 36.5, 35.5, 20.9, 17.63, 17.57, -1.6, -1.7; HRMS (EI) calcd for $C_{14}H_{25}NO_6Si (M - Me^+) 316.1216$, found (M - Me⁺) 316.1222. Anal. Calcd for C14H25NO6Si: C, 50.73; H, 7.60; N, 4.23. Found: C, 50.66; H, 7.62; N, 4.19.

(2S,4S,5RS)-5-Methoxy-4-(pivaloyloxy)-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl ester) (12). The acetate 11 (2.2 g, 5 mmol) and Et₄NOTs (240 mg, 0.8 mmol) in MeOH (10 mL) were electrolyzed (0.5 A) in an ice bath. After 2 h, the solution was diluted with CH₂Cl₂ and extracted with H₂O and brine. The organic layer was dried and evaporated, and the residue chromatographed (Et₂O-hexanes) to give crude 12 (240 mg, 10%) as an oil: ¹H NMR (CDCl₃) δ 7.40-7.22 (m, 10 H), 5.30-4.92 (m, 6 H), 4.64, 4.56 (2 d, 1 H, J = 10.0, 9.6 Hz), 3.53, 3.37 (2 s, 3 H), 2.79-2.63 (m, 1 H), 2.21, 2.19 (2 d, 1 H, J = 14.4, 14.8 Hz), 1.11, 1.09 (2 s, 9 H).

(2S,4S,5R)- and (2S,4S,5S)-4-Acetoxy-5-methoxy-1,2pyrrolidinedicarboxylic Acid 1,2-Di(methyl ester) (18a and 18b). A stirred solution of 17 (2.94 g, 12 mmol) and Et₄NOTs (500 mg, 1.7 mmol) in MeOH (20 mL) was electrolyzed (carbon rods; 0.5 A) while being cooled in an ice bath. After passing 27 Faradays, the reaction solution was evaporated and the resulting residue dissolved in CH₂Cl₂ (2 mL) containing DMAP (105 mg, 0.9 mmol). To this solution was added Et₃N and Ac₂O in 12-mmol portions until reacetylation was complete. The reaction mixture was chromatographed (3:2-1:0 Et₂O-hexanes), giving the methoxy derivatives (1.7 g, 52%) as an oil. Upon addition of Et₂O, the 5R isomer crystallized. Recrystallization from CH₂Cl₂-Et₂O gave 5R isomer 18a (490 mg): mp 108–109 °C; $[\alpha]_D = -55^\circ$ (c = 1.7, CHCl₃); IR (KBr) 2980, 1765, 1745, 1720, 1460, 1400, 1385, 1250, 1205, 1090, 1065, 790, 780 cm⁻¹; ¹H NMR (CDCl₃) δ 5.14, 5.00 (2 s, 1 H), 4.99, 4.96 (2 d, 1 H, J = 4.4 Hz), 4.53, 4.47 (2 d, 1 H, J= 10.0 Hz), 3.79, 3.74, 3.73, 3.72, 3.52, 3.45 (6 s, 9 H), 2.72-2.58 (m, 1 H), 2.23, 2.19 (2 d, 1 H, J = 14.8 Hz), 2.03, 2.01 (2 s, 3 H); ¹³C NMR (CDCl₃) δ 171.6, 171.2, 170.1, 169.9, 155.2, 154.8, 92.5, 91.9, 75.6, 74.6, 57.9, 57.7, 57.2, 56.6, 52.9, 52.7, 52.2, 33.3, 32.1, 20.8, 20.7; HRMS (EI) calcd for $C_{11}H_{17}NO_7$ (M – OMe⁺) 244.0821, found (M - OMe⁺) 244.0832. Anal. Calcd for C₁₁H₁₇NO₇: C, 48.00; H, 6.23; N, 5.09. Found: C, 47.94; H, 6.18; N, 5.09. Careful chromatography (1:9-3:7 EtOAc-benzene) gave the 5S isomer 18b (190 mg) as an oil: $[\alpha]_D = -102^\circ$ (c = 3.3, CHCl₃); IR (neat) 2960, 1760, 1740, 1720, 1450, 1385, 1370, 1305, 1240, 1200, 1080 cm⁻¹ ¹H NMR (CDCl₃) δ 5.45, 5.36 (2 d, 1 H, J = 4.4 Hz), 4.85-4.72 (m, 1 H), 4.39, 4.33 (2 t, 1 H, J = 9.2 Hz), 3.78, 3.76, 3.74, 3.72, 3.51, 3.45 (6 s, 9 H), 2.75–2.61 (m, 1 H), 2.28–2.15 (m, 1 H), 2.12 (s, 3 H); ^{13}C NMR (CDCl₃) δ 171.5, 171.3, 170.3, 170.2, 155.3, 155.2, 85.5, 85.1, 71.4, 70.7, 56.0, 55.5, 54.9, 53.0, 52.4, 30.9, 29.9, 20.7; HRMS (EI) calcd for $C_{11}H_{17}NO_7$ (M^{•+}) 275.1005, found (M^{•+}) 275.0999. Anal. Calcd for C₁₁H₁₇NO₇: C, 48.00; H, 6.23; N, 5.09. Found: C, 47.73; H, 6.26; N, 5.04.

(2S,4S,5RS)-4-Acetoxy-5-methoxy-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (20). A stirred solution of 19²³ (10.1 g, 30.5 mmol) and Et₄NOTs (1.0 g, 3.3 mmol) in MeOH (50 mL) was electrolyzed (carbon rod electrodes; 0.5 A) while being cooled in an ice bath. After passing 5 Faradays, the solvent was evaporated. To the residue dissolved in CH₂Cl₂ (20 mL) was added DMAP (373 mg, 3.1 mmol) followed by Et_3N and Ac_2O (1:1) until the material was reacetylated. The solution was extracted with H₂O, 1 M NaHSO₄, H₂O, 10% NaHCO₃, and brine. The organic layer was dried, evaporated, and chromatographed (1:3-29:31 Et₂O-hexanes) to give **20** (7.3 g, 66%) as an oil: $[\alpha]_D = -51^\circ$ (c = 2.1, CHCl₃); IR (neat) 2960, 1765, 1750, 1715, 1410, 1350, 1240, 1200, 1180, 1080, 1060, 860, 840 cm⁻¹; ¹H NMR (CDCl₃) δ 5.44, 5.37 (2 d, 0.4 H, J = 4.4 Hz), 5.15, 5.01 (2 s, 0.6 H), 4.99, 4.97 (2 d, 0.6 H, J = 4.8 Hz), 4.79 (m, 0.4 H), 4.52, 4.47 (2 d, 0.6 H, J = 9.2 Hz), 4.38, 4.32 (2 t, 0.4 H, J = 8.8 Hz), 4.22 (m, 2 H), 3.76, 3.74, 3.73, 3.51, 3.46 (5 s, 6 H), 2.66 (m, 1 H), 2.20 (m, 1 H), 2.12, 2.03, 2.01, (3 s, 3 H), 1.10-0.95 (m, 2 H), 0.05, 0.04, 0.03 (3 s, 9 H); ¹³C NMR (CDCl₃) δ 171.8, 171.4, 170.2, 170.0, 155.0, 154.7, 92.5, 91.9, 85.4, 85.0, 75.8, 74.8, 71.5, 7.09, 64.5, 64.4, 64.3, 64.1, 57.8, 57.2, 56.7, 56.1, 55.6, 54.9, 54.8, 52.4, 52.2, 52.1, 33.4, 32.2, 31.0, 29.9, 20.9, 20.8, 20.7, 17.8, 17.7, -1.57, -1.63; HRMS (EI) calcd for C₁₅H₂₇NO₇Si (M^{•+}) 361.1557, found (M⁺⁺) 361.1573. Anal. Calcd for C₁₅H₂₇NO₇Si: C, 49.85; H, 7.53; N, 3.88. Found: C, 49.66; H, 7.59; N, 3.73.

(2S,4S,5RS)-4,5-Diacetoxy-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (25). The ether 20 (2.0 g, 5.5 mmol), Ac₂O (10 mL, 110 mmol), AcOH (20 mL), and concentrated H₂SO₄ (4 drops) in CH₂Cl₂ (20 mL) were stirred at 0 °C for 2 h. The solution was poured onto ice and extracted with CH₂Cl₂. The combined organic layers were extracted with H₂O, 10% NaHCO₃ and brine. After being dried, the organic layer was evaporated, and chromatographed (1:2-2:1 Et₂O-hexanes) to give 25 (1.9 g, 86%) as an oil: $[\alpha]_D = -7^\circ$ (c = 1.6, CHCl₃); IR (neat) 2960, 1775, 1725, 1410, 1375, 1345, 1230, 1200, 1060, 1020, 860, 840 cm⁻¹; ¹H NMR (CDCl₃) δ 6.69 (br s, 0.1 H), 6.64 (d, 0.2 H, J = 4.3 Hz), 6.53, 6.49 (2 s, 0.7 H), 5.18 (ddd, 0.3 H, J = 4.4, 7.1, 11.2 Hz), 5.03 (d, 0.7 H, J = 4.0 Hz), 4.60, 4.54 (2 d, 0.7 H, J = 10.0 Hz), 4.36-4.13 (m, 2.3 H), 3.79, 3.75, 3.74 (3 s, 3 H), 2.70-2.56 (m, 1.3 H), 2.31, 2.28 (2 d, 0.7 H, J = 14.0Hz), 2.12, 2.06, 2.03, 2.02 (4 s, 6 H), 1.08-0.90 (m, 2 H), 0.04, 0.03 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 171.4, 171.1, 169.7, 169.6, 169.4, 169.3, 169.0, 168.8, 153.8, 85.3, 84.2, 76.0, 74.9, 64.9, 64.6, 64.4, 58.0, 57.9, 55.7, 52.4, 52.34, 52.26, 33.8, 32.7, 30.4, 20.9, 20.8, 20.7, 20.4, 17.6, -1.7; HRMS (EI) calcd for $C_{16}H_{27}NO_8Si$ (M - Me⁺) 374.1271, found (M - Me⁺) 374.1251. Anal. Calcd for $C_{16}H_{27}NO_8Si$: C, 49.34; H, 6.99; N, 3.60. Found: C, 49.41; H, 7.13; N, 3.50.

(2S,4S,5RS)-4-Acetoxy-5-allyl-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (26). Me₃SiOTf (503 μ L, 2.6 mmol) was added to a solution of 25 (1.0 g, 2.6 mmol) and allyltrimethylsilane (2.3 mL, 14.7 mmol) in CH₂Cl₂ (2.3 mL) at -78 °C in a flask that had been previously silvlated with hexamethyldisilazane. After 15 min, the solution was quenched with 10% NaHCO₃ (3 mL) and diluted with CH₂Cl₂. The organic layer was dried, evaporated, and chromatographed $(7:13-11:9 \text{ Et}_2\text{O}-\text{hexanes})$ to give 26 (810 mg, 84%) as an oil: $[\alpha]_D$ $= -10^{\circ}$ (c = 2.1, CHCl₃); IR (neat) 2960, 1745, 1710, 1645, 1410, 1355, 1240, 1210, 1180, 1110, 1050, 860, 840 cm⁻¹; ¹H NMR (CDCl₃) δ 5.86-5.72 (m, 1 H), 5.28-4.97 (m, 3 H), 4.52, 4.44 (2 d, 0.2 H, J = 9.0 Hz, 4.41 (dd, 0.8 H), 4.28–4.01 (m, 3 H), 3.75, 3.74, 3.73 (3 s, 3 H), 2.84–2.14 (m, 4 H), 2.02, 2.00, 1.97 (3 s, 3 H), 1.10–0.90 (m, 2 H), 0.05, 0.03 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 172.4, 169.9, 134.6, 133.4, 133.2, 118.4, 118.3, 116.7, 72.3, 71.9, 63.8, 63.5, 63.3, 59.7, 58.54, 58.47, 56.9, 52.2, 52.13, 52.06, 34.6, 34.2, 33.44, 33.41, 21.0, 20.9, 20.8, 17.7, -1.6; HRMS (EI) calcd for C₁₇H₂₉NO₆Si (M $-C_{3}H_{5}^{+}$ 330.1373, found (M $-C_{3}H_{5}^{+}$) 330.1355. Anal. Calcd for C₁₇H₂₉NO₆Si: C, 54.96; H, 7.87; N, 3.77. Found: C, 54.96; H, 8.09; N, 3.68.

(2S,4S,5RS)-5-Acetoxy-5-allenyl-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (27a). To 25 (140 mg, 0.36 mmol) and propargyltrimethylsilane (160 μ L, 1 mmol) in CH₂Cl₂ (750 μ L) at -78 °C was added Me₃SiOTf (8 μ L, 0.04 mmol). After 1.5- and 2.75-h intervals, additional Me₃SiOTf (16 and 40 μ L) was added. After 4 h, the reaction mixture was diluted with CH₂Cl₂ and brine. The organic layer was dried, evaporated, and chromatographed (1:2-7:3 Et₂O-hexanes) to give 27a (20 mg, 15%) as an oil: IR (neat) 2960, 1960, 1750, 1705, 1410, 1345, 1220, 1045, 835 cm⁻¹; ¹H NMR (CDCl₃) δ 5.40-5.05 (m, 2 H), 4.92-4.66 (m, 4 H), 4.62-4.12 (m, 2 H), 3.76, 3.75, 3.72 (3 s, 3 H), 2.58-2.48 (m, 1 H), 2.30-2.20 (m, 1 H), 2.05, 2.03, 1.98 (3 s, 3 H), 1.10-0.90 (m, 2 H), 0.04, 0.03, 0.02 (3 s, 9 H); HRMS (EI) calcd for C₁₆H₂₄NO₆Si (M - Me⁺) 354.1373, found (M - Me⁺) 354.1358.

(2S,4S,5R)- and (2S,4S,5S)-4-Acetoxy-5-cyano-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (27b). To 25 (130 mg, 0.33 mmol) and Me₃SiCN (133 μ L, 1.0 mmol) in CH₂Cl₂ (300 μ L) at -78 °C was added Me₃SiOTf (8 µL, 0.04 mmol). After 30 min, the reaction mixture was quenched with 10% NaHCO3 and then diluted with CH₂Cl₂. The organic layer was dried, evaporated, and chromatographed (1:2-2:1 Et_2O -hexanes) to give the 5R isomer of 27b (30 mg, 25%) as an oil [IR (neat) 2970, 2260, 1745, 1715, 1410, 1345, 1210, 1055, 840, 730 cm⁻¹; ¹H NMR (CDCl₃) δ 5.40-5.35 (m, 1 H), 4.70, 4.64 (2 s, 1 H), 4.64, 4.55 (2 d, 1 H, J = 8.8 Hz), 4.38–4.20 (m, 2 H), 3.76, 3.75 (2 s, 3 H), 2.70-2.65 (m, 1 H), 2.49, 2.46 (2 d, 1 H, J = 14.8, 14.4 Hz), 1.12, 0.99 (2 m, 2 H), 0.06, 0.04 (2 s, 9 H)] and the 5S isomer of 27b (37 mg, 31%): IR (neat) 2960, 2260, 1710, 1410, 1215, 1045, 840, 730 cm⁻¹; ¹H NMR (CDCl₃) δ 5.26 (dt, 1 H), 5.07, 5.02 (2 d, 1 H, J = 6.0 Hz), 4.47, 4.42 (2 t, 1 H, J = 7.6 Hz), 4.35–4.15 (m, 2 H), 3.80, 3.73 (2 s, 3 H), 2.75–2.60 (m, 1 H), 2.42-2.30 (m, 1 H), 2.15 (s, 3 H), 1.15-0.95 (m, 2 H), 0.06, 0.04 (2 s, 9 H); HRMS (EI) calcd for C₁₅H₂₄N₂O₆Si (M⁺⁺) 356.1404, found (M*+) 356.1423.

(2S,4S,5RS)-4-(Benzoyloxy)-5-methoxy-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (27c). To 20 (3.5 g, 9.7 mmol) in MeOH (30 mL) was added NaOMe in MeOH (1.2 M; 1.0 mL). After 30 min, aqueous NaHSO₄ (1 M; 2 mL) was added and the solubiton was evaporated. The residue was mixed with Et₂O, and the organic layer was extracted with brine. After being dried, the organic layer was evaporated and the residue was chromatographed (1:3 Et₂Ohexanes) to give the 4-hydroxy compound (2.4 g) as an oil. This was dissolved in CH₂Cl₂ (3 mL) along with DMAP (1.25 g, 9.38 mmol), and the temperature of the resulting solution was maintained at 10-15 °C as PhCOCl (1.21 mL, 10.5 mmol) was added. After 2 h, the mixture was diluted with CH₂Cl₂ and extracted with H₂O, 1 M NaHSO₄, H₂O, 10% NaHCO₃, and brine. After the organic layer was dried, the solvent was evaporated and the residue was chromatographed (1:3 Et₂O-hexanes) to give 27c (2.8 g, 68%) as an oil: $[\alpha]_{\rm D} = -22^{\circ}$ (c = 1.8, CHCl₃); IR (neat) 2980, 1765, 1725, 1605, 1590, 1410, 1305, 1275, 1180, 1110, 1075, 860, 840, 715 cm⁻¹; ¹H NMR (CDCl₃) δ 8.10–7.40 (m, 5 H), 5.55, 5.49 (2 d, 0.4 H, J = 4.4 Hz), 5.31, 5.28 (2 d, 0.6 H, J = 4.0 Hz), 5.29, 5.12 (2 s, 0.6 H), 5.08–4.98 (m, 0.4 H), 4.61, 4.56 (2 dd, 0.6 H, J = 1.0, 10.1 Hz). 4.44, 4.38 (2 t, 0.4 H, J = 8.8 Hz), 4.31–4.17 (m, 2 H), 3.78, 3.72, 3.68, 3.57, 3.52, 3.46 (6 s, 6 H), 2.84-2.71 (m, 1 H), 2.45-2.30 (m, 1 H), 1.10–0.82 (m, 2 H), 0.05, 0.04, 0.031, 0.029 (4 s, 9 H); ¹³C NMR (CDCl₃) δ 171.82, 171.79, 171.6, 171.5, 165.9, 165.8, 165.7, 165.5, 155.0, 154.6, 133.3, 129.8, 129.7, 129.39, 129.35, 129.3, 128.4, 128.3, 92.7, 92.1, 85.8, 85.3, 75.9, 75.0, 71.9, 71.3, 64.5, 64.4, 64.34, 64.26, 64.1, 58.0, 57.9, 57.3, 56.8, 56.3, 55.8, 55.0, 54.9, 52.4, 52.3, 52.2, 33.6, 32.4, 31.2, 30.1, 17.8, 17.6, -1.6; HRMS (EI) calcd for $C_{20}H_{29}NO_7Si (M - Me^+) 408.1479$, found (M - Me⁺) 408.1460. Anal. Calcd for C₂₀H₂₉NO₇Si: C, 56.72; H, 6.90; N, 3.31. Found: C, 56.38; H, 7.00; N, 3.24.

(2S,4S,5R)-4-(Benzoyloxy)-5-acetoxy-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (27d). To 27c (2.0 g, 4.7 mmol), AcOH (17 mL), and Ac₂O (8.5 mL, 90 mmol) in CH₂Cl₂ (17 mL) at 0 °C was added concentrated H_2SO_4 (4 drops). After 3 h, the solution was poured onto ice and the mixture was extracted with CH₂Cl₂. The combined extracts were washed with H₂O, 10% NaHCO₃, and brine. After being dried, the organic extract was evaporated and the residue was chromatographed (3:7-2:3 Et₂O-hexanes) to give 27d (1.9 g, 90%) as an oil. Crystallization with 30% Et₂O-hexanes, followed by a recrystallization from benzene-hexanes gave a single isomer of **27d** (0.71 g, 34%): mp 97–98 °C; $[\alpha]_D = +8^\circ$ (c = 1.7, CHCl₃); IR (KBr) 2970, 1765, 1750, 1725, 1720, 1410, 1275, 1205, 1180, 1115, 950, 875, 845 cm⁻¹; ¹H NMR (CDCl₃) δ 7.99 (t, 2 H, J = 7.0Hz), 7.57 (t, 1 H, J = 7.0 Hz), 7.44 (t, 2 H, J = 7.0 Hz), 6.69, 6.62 (2 s, 1 H), 5.34, 5.32 (2 d, 1 H, J = 4 Hz), 4.68, 4.61 (2 d, 1 H, J= 10.0 Hz), 4.32-4.17 (m, 2 H), 3.66, 3.61 (2 s, 3 H), 2.80-2.68 (m, 1 H), 2.42 (t, 1 H, J = 14.0 Hz), 2.08 (s, 3 H), 1.10–0.95 (m, 2 H), 0.03 (s, 9 H); ¹³C NMR (CDCl₃) δ 171.3, 171.0, 168.9, 168.7, 164.9, 164.8, 153.8, 153.7, 133.4, 129.83, 129.80, 129.0, 128.3, 85.4, 84.3, 76.1, 75.1, 64.6, 64.5, 58.1, 58.0, 52.34, 52.30, 34.0, 32.9, 20.84, 20.81, 17.6, 17.5, -1.7; HRMS (EI) calcd for C₂₁H₂₉NO₈Si (M - Me⁺) 436.1428, found (M - Me⁺) 436.1422. Anal. Calcd for C21H29NO8Si: C, 55.86; H, 6.47; N, 3.10. Found: C, 55.83; H, 6.57; N. 3.13.

(2S,4S,5RS)-5-Allyl-4-(benzoyloxy)-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (27e). To 27d (149 mg, 0.33 mmol) and allyltrimethylsilane (300 μ L, 1.9 mmol) in CH₂Cl₂ (300 μ L) at -78 °C was added Me₃SiOTf (64 μ L, 0.33 mmol). After 5 min, the solution was quenched with brine and 10% Na₂CO₃ and then diluted with CH₂Cl₂. The organic layer was dried and evaporated to leave an oil. ¹H NMR of the crude product (>80% pure) indicated a 1:1 ratio of diastereoisomers by comparison with authentic 27e (vide infra).

(2S,4S,5R)- and (2S,4S,5S)-5-Allyl-4-(benzoyloxy)-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (27e). To 26 (800 mg, 2.2 mmol) in MeOH (10 mL) was added NaOMe in MeOH (1 M; 250 μ L). After 1 h, the solution was quenched with aqueous NaHSO₄ (1.0 M; 1 mL) and evaporated. The residue was dissolved in Et_2O and H_2O , and the organic layer was washed with H₂O and brine and dried. Evaporation gave the 4-hydroxy compound (620 mg) as an oil. This was dissolved in CH_2Cl_2 (5 mL) along with Et_3N (810 μ L, 5.7 mmol) and DMAP (69 mg, 0.57 mmol). After the mixture was cooled to 0 °C, PhCOCl (660 µL, 5.7 mmol) was added, and the solution was stirred at room temperature. After 16 h, the mixture was diluted with CH_2Cl_2 and extracted with H_2O , 1 M NaHSO₄, 10% NaHCO₃, and brine. The organic extract was dried and evaporated. Chromatography of the residue (1:3-1:1 Et₂O-hexanes) gave the less polar 5R isomer as an oil that crystallized. Recrystallization from hexane gave (5R)-27e (120 mg, 15%): mp 85–86 °C; $[\alpha]_{\rm D} = -17^{\circ}$ (c = 1.2, CHCl₃); IR (KBr) 2980, 1765, 1705, 1410, 1350, 1275, 1200, 1185, 1115, 1065, 1035, 865, 835, 725 cm⁻¹; ¹H NMR (CDCl₃) δ 8.05–7.40 (m, 5 H), 5.90–5.78 (m, 1 H), 5.32, 5.29 (2 d, 1 H, J = 4.0 Hz), 5.20–5.10 (m, 2 H), 4.60, 4.52 (2 d, 1 H, J = 10.0 Hz, 4.30–4.12 (m, 3 H), 3.68, 3.64 (2 s, 3 H), 2.78–2.62 (m, 1 H), 2.59 (ddd, 1 H, J = 4.0, 10.0, 15.6 Hz), 2.40 (d, 1 H, J= 15.6 Hz), 2.36-2.24 (m, 1 H), 1.20-0.93 (m, 2 H), 0.04, 0.03 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 172.2, 171.7, 165.8, 165.6, 155.0, 154.7, 133.5, 133.3, 133.2, 129.8, 129.7, 128.4, 128.3, 118.6, 118.51, 118.47, 90.2, 77.1, 76.1, 64.2, 63.9, 63.6, 58.8, 58.6, 52.3, 52.2, 37.1, 36.1, 34.9, 33.7, 17.81, 17.78, -1.5; HRMS (EI) calcd for $C_{22}H_{31}NO_6Si$ $(M - Me^+)$ 418.1686, $(M - C_3H_5^+)$ 392.1529, found $(M - Me^+)$ 418.1719, $(M - C_3H_5^+)$ 392.1514. Anal. Calcd for $C_{22}H_{31}NO_6Si$: C, 60.95; H, 7.21; N, 3.23. Found: C, 60.63; H, 7.24; N, 3.14. The more polar 5S isomer was isolated as an oil that crystallized. Recrystallization from hexane gave (5S)-27e (280 mg, 34%): mp 69-71 °C; $[\alpha]_{\rm D} = +34^{\circ}$ (c = 1.3, CHCl₃); IR (melt) 2960, 1760, 1715, 1410, 1270, 1200, 1180, 1110, 855, 840, 715 cm⁻¹; ¹H NMR $(CDCl_3) \delta 8.00 (d, 2 H, J = 8.0 Hz), 7.58 (t, 1 H, J = 8.0 Hz), 7.46$ (t, 2 H, J = 8.0 Hz), 5.84-5.72 (m, 1 H), 5.58-5.48 (br s, 1 H), 5.02(dd, 1 H, J = 2.0, 20.0 Hz), 4.95 (d, 1 H, J = 10.0 Hz), 4.62-4.50(br s, 1 H), 4.24-4.18 (m, 3 H), 3.65, 3.633, 3.626 (3 br s, 3 H), 3.00, 2.75 (2 br s, 1 H), 2.60-2.30 (m, 3 H), 1.03 (br s, 2 H), 0.04 (s, 9 H); ¹³C NMR (CDCl₃) δ 172.3, 165.3, 134.2, 133.3, 129.6, 129.5, 128.4, 117.3, 73.2 (broad), 72.7 (broad), 63.9 (broad), 61.0 (broad), 59.8 (broad), 57.8 (broad), 35.3 (broad), 34.0 (broad), 33.9 (broad), -1.6; HRMS (EI) calcd for $C_{21}H_{28}NO_6Si$ (M - Me⁺) 418.1686, found (M - Me⁺) 418.1663. Anal. Calcd for C₂₂H₃₁NO₆Si: C, 60.95; H, 7.21; N, 3.23. Found: C, 60.77; H, 7.43; N, 3.13.

(5RS,4S,2S)-4-Acetoxy-5-(phenylseleno)-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (30). To Ph₂Se₂ in Et₂O (125 mL) under N_2 was portionwise added LiAlH₄ (1.37 g, 34.3 mmol). After the solution became colorless, the excess hydride was destoryed with 1 M NaHSO₄. The aqueous layer was removed with a pipette, and brine (25 mL) was added with vigorous stirring. Stirring was stopped, the aqueous layer was removed, and the remaining organic layer was dried under N_2 . After rapid filtration, the solvent was removed in vacuo giving PhSeH as a yellow liquid (STENCH). Acetate 25 (9.5 g, 24.4 mmol) and camphorsulfonic acid (113 mg, 0.49 mmol) in CH₂Cl₂ (15 mL) were added to the PhSeH, and the mixture was stirred under N_2 . After 3 h the odoriferous solution was chromatographed (1:4-3:2 Et₂O-hexanes), giving 30 (8.5 g, 72%) as a light yellow oil containing a mixture of diastereoisomers: $[\alpha]_{D} = -93.9^{\circ} (c = 2.0, CHCl_{3}); IR (neat) 2960,$ 1750, 1715, 1405, 1355, 1230, 865, 845 cm⁻¹; ¹H NMR (CDCl₂) δ 7.80–7.20 (m, 5 H), 5.95 (d, 0.5 H, J = 5.4 Hz), 5.83 (br s, 0.3 H), 5.38 (dd, 0.2 H, J = 4.5, 1.4 Hz), 5.32 (d, 0.2 H, J = 4.2 Hz), 5.14-5.02 (m, 0.8 H), 4.40-3.95 (m, 2.3 H), 3.82, 3.79 (2 br s, 2.4 H), 3.73, 3.70 (2 s on m, 1.3 H), 2.68-2.58 (m, 0.8 H), 2.44-2.28 (m, 1 H), 2.14 (t, 0.2 H, J = 15.0 Hz), 1.99, 1.97, 1.93, 1.89 (4 s, 3 H), 1.02-0.56 (m, 2 H), 0.04, 0.02, -0.02 (3 s, 9 H); HRMS (EI) calcd for C₂₀H₂₉NO₆SeSi (M - C₂H₃O⁺) 444.0745, found (M -C₂H₃O⁺), 444.0370. Anal. Calcd for C₂₀H₂₉NO₆SeSi: C, 49.38; H, 6.01; N, 2.88. Found: C, 49.74; H, 6.24; N, 2.80.

(5R, 4S, 2S)-4-Acetoxy-5-[(E)-1-[2-(methoxycarbonyl)ethenyl]]-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (31). Selenide 30 (4.55 g, 9.4 mmol), methyl (E)- and (Z)-2-(tributylstannyl)acrylate (7.22 g, 19.3 mmol) and Bu₆Sn₂ (0.98 mL, 1.94 mmol) in PhH (45 mL) were degased by alternatively evacuating the reaction flask until the solvent boiled and repressuring with nitrogen 10 times. The degassed solution was irradiated with a 250-W G.E. sunlamp for 4 h. The solution was chromatographed (2:3 Et₂O-hexanes) to give 31 (2.6 g, 67%) as an oil: $[\alpha]_D = -55.7^\circ$ (c = 2.1, CHCl₃); IR (neat) 2960, 1735, 1715, 1415, 1350, 1250, 1175, 1050, 860, 840 cm^{-1} ; ¹H NMR (CDCl₃) δ 6.88, 6.84 (2 dd, 1 H, $J = \langle 1, 15.7 Hz \rangle$, 5.98, 5.93 (2 dd, 1 H, J = 1.5, 15.7 Hz) 4.95 (t, 1 H, J = 4.8 Hz), 4.68, 4.62 (2 d, 1 H, J = 5.8 Hz), 4.62, 4.54 (2 d, 1 H, J = 9.4 Hz),4.28-4.11 (m, 2 H), 3.761, 3.756, 3.75, 3.73 (4 s, 6 H), 2.52-2.40 (m, 1 H), 2.29 (app t, 1 H, J = 14.6 Hz), 2.03, 2.01 (2 s, 3 H), 0.98 (m, 2 H), 0.03, 0.01 (2 s, 9 H); ${}^{13}C$ NMR (CDCl₂) δ 171.7, 171.2, 170.1, 169.9, 166.1, 154.6, 154.4, 144.0, 143.3, 122.4, 122.2, 76.8, 64.8, 64.4, 64.3, 64.1, 58.50, 58.46, 52.3, 52.2, 51.8, 51.7, 34.1, 32.8, 20.9, 20.8, 17.7, 17.6, -1.6; HRMS (EI) calcd for C₁₈H₂₉NO₈Si (M - Me⁺) 400.1428, found (M - Me⁺) 400.1420. Anal. Calcd for C₁₈H₂₉NO₈Si: C, 52.03; H, 7.04; N, 3.37. Found: C, 51.75; H, 7.05; N, 3.26.

(5R, 4S, 2S) - 4-Acetoxy-5-(hydroxymethyl) - 1, 2pyrrolidinedicarboxylic Acid 2-Methyl 1-(2-(Trimethylsilyl)ethyl) Diester (32). Ozone was bubbled through a solution of 31 (2.6 g, 6.3 mmol) in MeOH-CH₂Cl₂ (1:1; 89 mL) at -78 °C until a faint blue color appeared. The excess ozone was purged with N_2 before NaBH₄ (2.4 g, 63 mmol) was added. The mixture was allowed to warm slowly up to 0 °C and, after 30 min, quenched with 1 M NaHSO4 and extracted twice with Et2O. The combined organic layers were washed with H₂O, 10% NaHCO₃, and brine and dried. Evaporation and chromatography of the residue (3:2 Et₂O-hexanes) gave 32 (1.9 g, 83%) as a colorless syrup: $[\alpha]_D =$ -51° (c = 1.4, CHCl₃); IR (neat) 3470, 2960, 1745, 1710, 1415, 1350, 1245, 1045, 855, 840 cm⁻¹; ¹H NMR (CDCl₃) δ 5.18 (d, 0.3 H, J = 5.2 Hz), 5.05 (dt, 0.7 H, J = 5.2, 1.6), 4.56 (dd, 0.3 H, J = 1.2, 9.6 Hz), 4.49 (dd, 0.7 H, J = 1.6, 9.6 Hz), 4.26–4.10 (m, 2.7 H), 4.03-4.00 (m, 0.3 H), 3.95-3.84 (m, 1 H), 3.82-3.73 (m, 1 H), 3.75, 3.74 (2 s, 3 H), 2.83 (t, 0.7 H, J = 6 Hz), 2.63-2.53 (m, 1 H), 2.22(d, 1 H, J = 14.4 Hz), 2.02, 2.00 (2 s, 3 H), 1.83 (dd, 0.3 H, J =4.8, 6.8 Hz), 1.08-0.85 (m, 2 H), 0.04, 0.03 (3 s, 9 H); ¹³C NMR (CDCl₃) & 172.1, 171.8, 170.6, 170.2, 155.7, 155.0, 76.9, 75.3, 66.4, 65.6, 64.0, 62.4, 61.9, 59.2, 59.0, 52.1, 35.1, 34.2, 21.0, 20.8, 17.8, 17.6, -1.7; HRMS (EI) calcd for C₁₄H₂₄NO₇Si (M - CH₃)⁺ 346.1322, found 346.1320. Anal. Calcd for C15H27NO7Si: C, 49.84; H, 7.53; N, 3.88. Found: C, 49.71; H, 7.71; N, 3.76.

Bulgecinine (4). Aqueous NaOH (3.0 M; 4.5 mL) was added to 32 (312 mg, 0.86 mmol) in MeOH (1.5 mL). After 1.5 h the solution was acidified to pH 2 with 1 M NaHSO4 and extracted twice with EtOAc. The combined organic extracts were dried with $MgSO_4$ and evaporated to give the hydroxy acid (189 mg, 72%) as a thick syrup which was homogeneous by TLC (1:2:9 H₂O-AcOH-CHCl₃): ¹H NMR (CDCl₃) δ 5.20 (br s, 3 H), 4.48-3.95 (m, 5 H), 3.85–3.45 (m, 2 H), 2.45 (m, 1 H), 2.22 (m, 1 H), 1.00 (m, 2 H), 0.05, 0.03 (s, 9 H). The hydroxy acid was dissolved in THF (1 mL), and Bu₄NF in THF (1 M; 1.0 mL) was added. After 24 h. additional Bu₄NF (1 mL) was added and the solution volume was reduced by half under a stream of N₂. The reaction was complete after warming to 50–60 °C for 2 h. The solution was applied to a column of AG 50W-X4 sulfonic acid resin, and the resin was eluted with H₂O until the eluate was neutral. Subsequently the resin was eluted with 1.5 M NH₄OH, and the basic eluate was evaporated to give 4 (70 mg, 70% from the hydroxy acid) as a white solid. Recrystallization from H_2O -MeOH gave a white solid: mp 181-183 °C; $[\alpha]_D = -12^\circ$ (c = 0.99, H₂O) [lit.¹ mp 182 °C, $[\alpha]_D = -13.1^\circ$ (c = 0.95, H₂O)]; ¹H NMR (D₂O, sodium 3-(trimethylsilyl)propionate-2,2,3,3- d_4 standard) δ 4.39 (app q, 1 H, J = 4.4, 5.2, 5.4 Hz, 4.21 (dd, 1 H, J = 6.6, 8.8 Hz), 3.90 (dd, 1 H1 H, J = 6.6, 14.8 Hz, 3.79-3.72 (m, 2 H), 2.67 (ddd, 1 H, J =5.8, 9.0, 14.5 Hz), 2.16 (ddd, 1 H, J = 4.6, 6.3, 14.5 Hz); ¹³C NMR (D₂O, CD₃OD standard) δ 174.8, 71.4, 67.7, 60.2, 58.9, 37.4. Anal. Calcd for C₆H₁₁NO₄: C, 44.72; H, 6.88; N, 8.69. Found: C, 44.53; H, 6.85; N, 8.51. The literature¹ values for ¹H NMR (D_2O) are δ 4.39 (ddd, 1 H, J = 4.2, 5.1, 5.8 Hz), 4.21 (dd, 1 H, J = 6.6, 9.0 Hz), 3.90 (dd, 1 H, J = 6.5, 14.0 Hz), 3.76 (m, 1 H, J = 4.2, 6.0, J = 4.2, 6.2, J = 4.2, 6.2, J = 4.2, J = 4.2,6.5 Hz), 3.75 (m, 1 H, J = 6.0, 14.0 Hz), 2.66 (ddd, 1 H, J = 5.8, 9.0, 13.9 Hz), 2.16 (ddd, 1 H, J = 5.1, 6.6, 13.9 Hz); values for ¹³C NMR (D_2O) are δ 174.4 (s), 71.3 (d), 67.6 (d), 60.1 (d), 58.8 (t), 37.3 (t).

(2S)-1,2-Pyrrolidinedicarboxylic Acid 1-(2-(Trimethylsilyl)ethyl) 2-Methyl Diester (33a). To a mixture of MeCN (25 mL) and proline methyl ester hydrochloride (9.5 g, 57.2 mmol) at 0 °C was added Et₃N (17.5 mL, 126 mmol), followed by 2-(trimethylsilyl)ethyl azidoformate (10.7 g, 57.2 mmol). The ice bath was removed the mixture was stirred 16 h. The mixture was diluted with Et₂O and extracted with H₂O, 3% HCl, H₂O, 10% NaHCO₃, and brine. After being dried, the organic layer was evaporated, and the residue chromatographed (1:3 Et₂O-hexanes) to give 33a (10.8 g, 69%) as an oil: $[\alpha]_D = -52^\circ$ (c = 1.0, CHCl₃); IR (neat) 2970, 1760, 1710, 1415, 1355, 1200, 1170, 860, 840 cm⁻¹ ¹H NMR (CDCl₃) δ 4.37, 4.31 (2 dd, 1 H, J = 3.4, 8.8, 3.8, 8.6 Hz), 4.22-4.10 (m, 2 H), 3.74, 3.72 (2 s, 3 H), 3.64-3.40 (m, 2 H), 2.30-2.14 (m, 1 H), 2.05-1.84 (m, 3 H), 1.06-0.90 (m, 2 H), 0.04, 0.02 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 173.4, 173.2, 155.2, 154.7, 63.7, 63.6, 63.5, 63.4, 63.3, 63.2, 59.0, 58.9, 58.8, 58.6, 52.2, 52.1, 52.04, 51.98, 46.6, 46.3, 30.9, 29.8, 29.7, 24.3, 23.4, 17.8, -1.5, -1.56, -1.63; HRMS (FAB) calcd for C12H23NO4Si (M*+) 273.1396, found (M*+) 273.1399. Anal. Calcd for C₁₂H₂₃NO₄Si: C, 52.72; H, 8.48; N, 5.12. Found: C, 52.86; H, 8.53; N, 5.11.

(2S,5RS)-5-Methoxy-1,2-pyrrolidinedicarboxylic Acid 1-(2-(Trimethylsilyl)ethyl) 2-Methyl Diester (33b). The proline derivative 33a (4 g, 14.7 mmol) in MeOH (16 mL) cooled in an ice bath was electrolyzed (0.5 A) for 8 h. The reaction solution was evaporated, and the residue was dissolved in Et₂O. After extraction with H_2O and 10% NaHCO₃, the organic layer was dried and evaporated. Chromatography of the residue (1:3-1:1 Et₂O-hexanes) gave 33b (3.3 g, 74%) as an oil: $[\alpha]_D = -44^\circ$ (c = 1.0, CHCl₃); IR (neat) 2970, 1750, 1710, 1175, 1075, 935, 830 cm^{-1} ; ¹H NMR (CDCl₃) δ 5.36, 5.33, 5.26, 5.21 (4 d, 1 H, $J \approx 4.6$, 5.0, 4.4, 4.5 Hz), 4.44-4.10 (m, 3 H), 3.80, 3.75, 3.73, 3.71 (4 s, 3 H), 3.45, 3.414, 3.407, 3.35 (4 s, 3 H), 2.54-1.74 (m, 4 H), 1.10-0.90 (m, 2 H), 0.04, 0.03 (2 s, 9 H); 13 C NMR (CDCl₃) δ 172.8, 172.7, 172.6, 155.3, 155.1, 155.0, 154.8, 89.5, 89.4, 88.9, 88.8, 88.7, 88.3, 88.1, 64.1, 63.9, 63.8, 63.7, 63.6, 63.5, 59.1, 58.92, 58.85, 58.8, 58.7, 56.2, 56.1, 55.6, 55.5, 55.24, 55.16, 54.8, 52.1, 52.0, 51.3, 50.9, 32.6, 32.0, 30.6, 30.0, 28.1, 28.0, 27.94, 27.87, 26.9, 26.8, 17.7, 17.6, 17.54, 17.47, -1.66, -1.70, -1.75, -1.78; HRMS (FAB) calcd for C13- $H_{25}NO_5Si~(M^{*+})$ 303.1502, found (M^{*+}) 303.1494. Anal. Calcd for $C_{13}H_{25}NO_5Si:$ C, 51.46; H, 8.31; N, 4.62; Found: C, 51.61; H, 8.37; N, 4.60.

(2S,5RS)-5-Acetoxy-1,2-pyrrolidinedicarboxylic Acid 1-(2-(Trimethylsilyl)ethyl) 2-Methyl Diester (33c). To 33b (3 g, 9.9 mmol), Ac₂O (16 mL, 176 mmol), and AcOH (33 mL) in CH₂Cl₂ (33 mL) at 0 °C was added concentrated sulfuric acid (7 drops). After 2 h, the solution was diluted with CH_2Cl_2 and ice water and stirred for 1 h. The organic layer was extracted with H_2O and 10% NaHCO₃, and dried. Evaporation of the solvent gave a mixture of the product, the 5-hydroxy compound, and Ac_2O . Reacetylation was accomplished by adding DMAP to this mixture. After 1 h, the reaction solution was concentrated at <1 mmHg, and the residue was chromatographed $(3:7-1:1 \text{ Et}_2\text{O-hexanes})$ to give 33c (1.55 g, 45%) as an oil. The data is for the major 5R isomer: $[\alpha]_D = -35^\circ$ (c = 0.6, CHCl₃); IR (neat) 2980, 1720, 1410, 1210, 840 cm⁻¹; ¹H NMR (CDCl₃) δ 6.58, 6.53 (2 d, 1 H, J = 4.9, 4.8 Hz), 4.49, 4.45 (2 d, 1 H, J = 9.2 Hz), 4.26-4.10 (m, 2 H), 3.75, 3.73 (2 s, 3 H), 2.48-1.92 (m, 4 H), 2.04, 2.03 (2 s, 3 H), 1.04-0.92 (m, 2 H), 0.031, 0.027 (s, 9 H); HRMS (FAB) calcd for $\mathrm{C_{14}H_{25}NO_6Si}$ (M^{•+}) 331.1451; found (M^{•+}) 331.1458. Anal. Calcd for C14H25NO6Si: C, 50.73; H, 7.60; N, 4.23. Found: C, 50.96; H, 7.67; N, 4.18.

(2S,5RS)-5-(Phenylseleno)-1,2-pyrrolidinedicarboxylic Acid 1-(2-(Trimethylsilyl)ethyl) 2-Methyl Diester (33d). To PhSeH (0.95 g, 6.0 mmol) in CH_2Cl_2 (2 mL) was added 33c (0.5 g, 1.52 mmol) followed by (S)-camphorsulfonic acid (12 mg, 0.05 mmol). After 30 min, the odoriferous solution was chromatographed (3:17-1:3 Et₂O-hexanes) to give 33d (400 mg, 62%) as an oil: $[\alpha]_D = -63^\circ$ (c = 1.4, CHCl₃); IR (neat) 2960, 1750, 1705, 1410, 1345, 1175, 860, 835 cm⁻¹; ¹H NMR (CDCl₃) δ 7.75-7.25 (m, 5 H), 5.64-5.52 (m, 1 H), 4.42-3.90 (m, 3 H), 3.80, 3.78, 3.72, 3.69 (4 s, 3 H), 2.55–1.90 (m, 4 H), 1.00–0.85 (m, 2 H), 0.030, 0.026 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 172.64, 172.56, 154.1, 153.4, 136.2, 135.8, 135.6, 129.04, 128.95, 128.20, 128.16, 127.9, 127.8, 64.4, 64.3, 64.1, 62.8, 61.9, 61.3, 60.8, 59.9, 59.6, 59.12, 59.10, 52.29, 52.24, 34.2, 33.9, 33.4, 32.8, 28.9, 28.7, 28.0, 27.8, 17.8, 17.6, -1.52, -1.55; MS (EI) m/z 386, 342, 272, 228, 200, 140. Anal. Calcd for C₁₈H₂₇NO₄SeSi: C, 50.46; H, 6.35; N, 3.27. Found: C, 50.63; H, 6.44; N, 3.23.

(2S,5R)-5-[(E)-1-[2-(Methoxycarbonyl)ethenyl]]-1,2pyrrolidinedicarboxylic Acid 1-(2-(Trimethylsilyl)ethyl) 2-Methyl Diester (33e). Selenide 33d (285 mg, 0.67 mmol). methyl (Z)-2-(tributylstannyl)acrylate (503 mg, 1.34 mmol), and Bu₀Sn₂ (71 µL, 0.14 mmol) in PhH (3.2 mL) under nitrogen were irradiated with a sunlamp (G.E. 250-W) for 8 h. The resultant solution was chromatographed (1:1 Et₂O-hexanes) to give the product (155 mg, 65%) as an oil. ¹H NMR indicated that the oil contained a 1:3 mixture of 5S:5R isomers. Careful chromatography gave 33e as an oil: $[\alpha]_D = -90^\circ$ (c = 0.9, CHCl₃); IR (neat) 2975, 1755, 1720, 1670, 1410, 1350, 1280, 1255, 1205, 1170, 860, 840 cm⁻¹; ¹H NMR (CDCl₃) δ 6.85, 6.81 (2 t, 1 H, J = 6.0 Hz), 5.88, 5.82 (2 dd, 1 H, J = 1.3, 14.2 Hz), 4.73, 4.66 (2 t, 1 H, 6.8Hz), 4.43, 4.37 (2 d, 1 H, J = 8.0, 7.4 Hz), 4.19–4.06 (m, 2 H), 3.74, 3.72, 3.71 (3 s, 6 H), 2.36-2.12 (m, 2 H), 2.10-1.92 (m, 1 H), 1.81-1.72 (m, 1 H), 1.00-0.88 (m, 2 H), 0.01, 0.00 (2 s, 9 H); ¹³C NMR (CDCl₃) δ 172.8, 172.7, 166.7, 154.9, 154.4, 147.8, 147.2, 120.6, 120.4, 64.0, 63.8, 59.4, 59.3, 58.3, 57.9, 52.3, 52.2, 51.63, 51.55, 29.5, 28.6, 28.4, 27.2, 17.8, 17.7, -1.6; HRMS (FAB) calcd for C₁₆H₂₇-NO₈Si (M⁺⁺) 357.1608, found (M⁺⁺) 357.1598. Anal. Calcd for C₁₆H₂₇NO₆Si: C, 53.76; H, 7.61; N, 3.92; Found: C, 53.94; H, 7.71; N, 3.91.

(5R, 4S, 2S)-4-Acetoxy-5-[(E)-1-[2-(methoxycarbony])ethenyl]]-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (34a). To 31 (4.73 g, 11.4 mmol) in CH₂Cl₂ (4.7 mL) at 0 °C was added CF₃CO₂H (19 mL). After 5 min the ice bath was removed and the mixture was warmed up to room temperature. After 3.5 h, the solution was evaporated at <1 mmHg, the resulting syrupy trifluoroacetate salt was dissolved in CH₂Cl₂, and PhCH₂OCOCl (1.7 mL, 11.4 mmol) and 10% aqueous NaHCO₃ were added with vigorous stirring. After 15 and 30 min, additional PhCH₂OCOCl (0.8 mL, 5.7 mmol) was added. When the trifluoroacetate salt was consumed, the mixture was diluted with CH₂Cl₂, and the organic layer was separated, washed with brine, dried, evaporated, and chromatographed (30-40% EtOAc-hexanes) to give 34a (3.8 g, 83%) as an oil: $[\alpha]_D$ $= -75.7^{\circ}$ (c = 1.4, CHCl₃); IR (neat) 2950, 1705, 1655, 1585, 1400, 1340, 1240, 1110, 1035 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40–7.25 (m, 5 H), 6.86, 6.84 (2 dd, 1 H, J = 5.0, 15.0 Hz), 5.98, 5.85 (2 dd, 1 H, J = 1.0, 15.0 Hz, 5.23, 5.21, 5.06, 5.02 (4 d, 2 H, J = 12.0 Hz), 4.95 (d, 1 H, J = 4.4 Hz), 4.73, 4.64 (2 d, 1 H, J = 5.0 Hz), 4.66, 4.58 (2 d, 1 H, J = 8.0 Hz), 3.76, 3.74, 3.73, 3.58 (4 s, 6 H), 2.52-2.40 (m, 1 H), 2.30 (dd, 1 H, J = 1, 14.0 Hz), 2.03, 2.00 (2 s, 3 H); ¹³C NMR (CDCl₃) δ 171.5, 171.0, 170.1, 169.9, 166.1, 165.9, 154.2, 154.0, 143.5, 142.9, 136.0, 135.8, 128.4, 128.3, 128.1, 128.04, 128.02, 122.5, 75.6, 67.53, 67.45, 65.0, 64.5, 58.6, 58.5, 52.4, 52.2, 51.7, 34.1, 32.9, 20.83, 20.75; HRMS (EI) calcd for C₂₀H₂₃NO₈ (M⁺⁺) 405.1424, found (M*+) 405.1448. Anal. Calcd for C₂₀H₂₃NO₈: C, 59.26; H, 5.72; N, 3.45. Found: C, 59.13; H, 5.75; N, 3.46.

(5*R*,4*S*,2*S*)-4-Acetoxy-5-(hydroxymethyl)-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (34b). Ozone was bubbled through 34a in MeOH and CH₂Cl₂ (1:1, 120 mL) at -78 °C until a faint blue color developed. The excess ozone was purged with N_2 , $NaBH_4$ (3.18 g, 84.0 mmol) was added, and the mixture was stirred as it warmed slowly up to 0 °C. After 45 min at 0 °C, 1 M NaHSO4 was carefully added to quench the reaction mixture, followed by H₂O to dissolve the salts. The mixture was extracted with CH_2Cl_2 , and the organic layer was washed with H₂O, 10% NaHCO₃, and brine. After being dried, the organic layer was evaporated and the residue was chromatographed (2:3-3:2 Et₂O-hexanes) to give 34b (2.85 g, 97%) as an oil: $[\alpha]_{\rm D} = -74.6^{\circ}$ (c = 1.9, CHCl₃); IR (neat) 3460, 2950, 1715, 1405, 1345, 1230, 1210, 1110, 1040, 760, 690 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40-7.28 (m, 5 H), 5.25, 5.21, 5.12, 5.03 (4 d, 2 H, J = 12.4 Hz), 5.19, 5.08 (2 d, 1 H, J = 5.2 Hz), 4.59, 4.52 (2 d, 1 H, J = 1.0, 9.2 Hz), 4.13, 4.04 (2 dd, 1 H, J = 5.0 Hz), 3.96–3.72 (m, 2 H), 3.75, 3.58 (2 s, 3 H), 2.76, 1.96 (2 t, 1 H, J = 5.6 Hz), 2.58 (m, 1 H), 2.22 (d, 1 H, J = 14.4 Hz), 2.01, 1.99 (2 s, 3 H); ¹³C NMR (CDCl₃) & 172.1, 171.7, 170.6, 170.3, 155.1, 154.6, 135.96, 135.92, 128.5, 128.4, 128.2, 128.1, 128.01, 127.97, 76.9, 75.3, 67.5, 67.4, 66.5, 65.7, 62.1, 61.9, 59.3, 59.1, 52.2, 52.1, 35.2, 34.2, 21.0, 20.8; HRMS (EI) calcd for $C_{17}H_{21}NO_7$ (M^{•+}) 351.1318, found (M^{•+}) 351.1315. Anal. Calcd for C₁₇H₂₁NO₇: C, 58.11; H, 6.02; N, 3.99. Found: C, 57.76; H, 6.15; N, 3.88.

(5R,4S,2S)-4-Acetoxy-5-((phenylmethoxy)methyl)-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (34c). A mixture of 34b (1.0 g, 2.85 mmol), PhCH₂Br (620 μ L, 5.71 mmol), and Ag₂O (660 mg, 2.85 mmol) in CH₂Cl₂ (10 mL) was heated to reflux for 10 h. At this time additional PhCH₂Br (700 μ L) and Ag₂O (664 mg) were added, and the reflux continued for 12 h. Evaporation of the slurry and chromatography (1:1 Et₂O-hexanes) gave 34c²³ (1.15 g, 91%) as a syrup. (5R,4S,2S)-4-Hydroxy-5-((phenylmethoxy)methyl)-1,2-

(5*R*,4*S*,2*S*)-4-Hydroxy-5-((phenylmethoxy)methyl)-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (35a). To 34c (1.15 g, 2.61 mmol) in dry MeOH (2 mL) was added NaOMe in MeOH (1.4 M; 100 μL). After 1 h, Dowex 50W-X8 (300 mg, 1.53 mequiv) was added, and the mixture was stirred for 20 min. The resin was removed by filtration, and the filtrate was evaporated to give 35a (1.05 g, 100%) as an oil. Chromatography (1:9 EtOAc-CH₂Cl₂) gave an analytical sample: $[\alpha]_D = -58^\circ$ (c = 1.0, CHCl₃); IR (neat) 3470, 1755, 1705, 1410, 1350, 1210, 1125, 1090, 740, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40-7.20 (m, 10 H), 5.22, 5.16, 5.06, 4.98 (4 d, 2 H, J = 12.2 Hz), 4.55-4.35 (m, 3 H), 4.32, 4.28 (2 t, 1 H, J = 4.9 Hz), 4.22 (t, 0.5 H, J = <1Hz), 4.14 (dd, 0.5 H, J = <1, 5.6 Hz), 3.82, 3.54 (2 s, 3 H), 3.72-3.33 (m, 3 H), 2.80-2.54 (m, 1 H), 1.95, 1.94 (2 d, 1 H, J = 13.9 Hz); ¹³C NMR (CDCl₃) δ 176.0, 175.7, 154.8, 154.0, 138.0, 137.8, 136.1, 128.5, 128.39, 128.36, 128.10, 128.07, 127.9, 127.7, 127.6, 127.42, 127.38, 75.0, 74.0, 73.3, 73.2, 69.3, 68.8, 67.9, 67.4, 67.3, 67.2, 59.2, 58.8, 52.9, 52.5, 37.4, 36.3; HRMS (EI) calcd for $C_{22}H_{25}NO_6$ (M $-C_2H_3O_2^+$) 340.1550, found (M $-C_2H_3O_2^+$) 340.1554. Anal. Calcd for $C_{22}H_{25}NO_6$: C, 66.15; H, 6.31; N, 3.51. Found: C, 65.81; H, 6.43; N, 3.43.

(2S, 4S, 5R)-5-((Benzyloxy)methyl)-4-hydroxy-1,2pyrrolidinedicarboxylic Acid Bis(phenylmethyl ester) (35b). Methyl ester 34c (1.34 g, 3.04 mmol) and $Ti(O-iPr)_4$ (180 μ L, 0.60 mmol) in PhCH₂OH (18 mL) were heated to 110 °C. After 9 h, the solution was diluted with EtOAc and extracted with 10% HCl, H₂O, 10% NaHCO₃, and brine. After being dried, the organic solution was evaporated, and the residue was further evaporated at <0.5 mmHg to remove the benzyl alcohol. Chromatography (1:1 Et₂O-hexanes) gave 35b (1.16 g, 82%) as an oil: $[\alpha]_D = -51^{\circ}$ $(c = 1.4, CHCl_3); IR (neat) 3480, 2960, 1755, 1710, 1410, 1350, 1200,$ 1170, 1125, 1085, 735, 695 cm⁻¹; ¹H NMR (CHCl₃) δ 7.40-7.15 (m, 15 H), 5.30, 5.18, 5.17, 5.08, 5.06, 5.04, 5.02, 4.92 (8 d, 4 H, J = 12.3 Hz), 4.49, 4.46, 4.43, 4.41 (4 d, 2 H, J = 11.8 Hz), 4.47, 4.42 (2 dd, 1 H, J = 1.1, 10.1 Hz), 4.29, 4.26 (2 dd, 1 H, J = 1.8, 4.8)Hz), 4.22 (t, 0.5 H, J = 3.6 Hz), 4.13 (dd, 0.5 H, J = 2.2, 5.4 Hz), 3.69 (dd, 0.5 H, J = 2.9, 10.0 Hz), 3.64 (dd, 0.5 H, J = 5.0, 10.0Hz), 3.56 (dd, 0.5 H, 2.8, 9.9 Hz), 3.48 (d, 0.5 H, J = 11.1 Hz), 3.43 (dd, 0.5 H, J = 5.7, 9.9 Hz), 3.30 (d, 0.5 H, J = 10.7 Hz), 2.59 (m, 1 H), 1.97, 1.94 (d, 1 H, J = 13.6 Hz); ¹³C NMR (CDCl₃) δ 175.2, 175.1, 154.8, 154.0, 138.0, 137.8, 136.1, 135.0, 134.8, 128.6, 128.50, 128.47, 128.4, 128.3, 128.2, 128.1, 128.0, 127.9, 127.7, 127.6, 127.57, 127.35, 75.0, 74.0, 73.3, 73.2, 69.4, 68.8, 68.0, 67.6, 67.44, 67.39, 67.3, 67.2, 59.4, 59.0, 37.5, 36.3; HRMS (EI) calcd for C28H29NO6 (M*+) 475.1995, found: (M*+) 475.2014. Anal. Calcd for C₂₈H₂₉NO₆: C, 70.72; H, 6.15; N, 2.95. Found: C, 70.55; H, 6.19: N. 2.83

tert-Butyldimethylsilyl 2-Azido-3-O-benzyl-2-deoxy-4,6-**O**-isopropylidene- β -D-glucopyranoside (37). To 36²⁵ (7.34 g, 20.5 mmol), PhCH₂Br (7.30 mL, 61.3 mmol), and Bu₄NI (395 mg, 1.07 mmol) in THF (40 mL) at 0 °C was added portionwise 60% NaH in oil (1.23 g, 30.8 mmol). The mixture was slowly warmed to room temperature and, after 5 h, poured onto ice and extracted with Et_2O . The organic layer was washed with H_2O until neutral and brine. The organic layer was dried and evaporated, and the residue was chromatographed (1:19 Et₂O-hexanes) to give 37 (6.9 g, 84%) as an oil that crystallized: mp 38-40 °C; $[\alpha]_D = -43^\circ$ (c = 3.4, CHCl₂); IR (neat) 2460, 2370, 2100, 1360, 1195, 1175, 1090, 830 cm⁻¹; ¹H NMR (CDCl₃) δ 7.42-7.27 (m, 5 H), 4.84, 4.75 (AB q, 2 H, J = 11.6 Hz), 4.52 (d, 1 H, J = 7.2 Hz), 3.93-3.72 (m, 3 H), 3.42-3.30 (m, 2 H), 3.24 (dt, 1 H, J = 5.6, 10 Hz), 1.48, 1.42(2 s, 6 H), 0.92 (s, 9 H), 0.14, 0.13 (2 s, 6 H); ¹³C NMR (CDCl₃) δ 138.3, 128.3, 127.9, 127.7, 99.4, 97.4, 79.3, 74.50, 74.46, 68.6, 67.2, 62.1, 29.2, 25.5, 19.1, 17.9, -4.4, -5.2; HRMS (ÉI) $C_{22}H_{35}N_{3}O_5Si$ (M - Me⁺) 434.2113, found (M - Me⁺) 434.2097. Anal. Calcd for C₂₂H₃₅N₃O₅Si: C, 58.77; H, 7.85; N, 9.35. Found: C, 59.14; H, 7.89; N, 9.21.

tert-Butyldimethylsilyl 2-Azido-3-O-benzyl-2-deoxy-β-Dglucopyranoside (38). To 37 (6.9 g, 15.4 mmol) in THF (70 mL) at 0 °C was added CF₃CO₂H (70 mL). After 15 min, the solution was diluted with Et₂O (200 mL) and washed with ice water (4-500 mL), carefully with 10% NaHCO₃, and brine. After being dried, the organic extract was evaporated and the residue was chromatographed (1:4-1:1 Et₂O-hexanes) to give 38 (4.64 g, 74%) as an oil: $[\alpha]_D = -34^\circ$ (c = 1.6, CHCl₃); IR (neat) 3410, 2930, 2210, 2100, 1460, 1380, 1345, 1245, 1060, 830 cm⁻¹; ¹H NMR (CDCl₃) δ 7.42–7.30 (m, 5 H), 4.98, 4.68 (AB q, 2 H, J = 11 Hz), 4.58 (d, 1 H, J = 7.6 Hz, 3.85, 3.75 (2 m, 2 H), 3.56 (dt, 1 H, J = 2.8, 9.6)Hz), 3.31 (m, 2 H), 3.21 (dd, 1 H, J = 10 Hz), 2.32 (d, 1 H, J =2.8 Hz), 1.94 (t, 1 H, J = 6.4 Hz), 0.94 (s, 9 H), 0.17, 0.16 (2 s, 6 H); ¹³C NMR (CDCl₃) δ 138.0, 128.7, 128.1, 128.0, 97.2, 82.3, 75.07, 74.96, 70.5, 68.3, 62.5, 25.5, 17.9, -4.3, -5.2; HRMS (EI) calcd for C₁₉H₃₁N₃O₅Si (M - Bu⁺) 352.1330, found (M - Bu⁺) 352.1321. Anal. Calcd for $C_{19}H_{31}N_3O_5Si$ (409.561): C, 55.72; H, 7.63; N, 10.26. Found: C, 55.50; H, 7.69; N, 10.16.

tert - Butyldimethylsilyl 2-Azido-3,6-di-O-benzyl-2deoxy- β -D-glucopyranoside (39). A solution of the diol 38 (4 g, 9.78 mmol) and (Bu₃Sn)₂O (3.74 mL, 7.34 mmol) in PhMe (150 mL) was heated to reflux for 4 h (Dean-Stark trap). The temperature was lowered to 80 °C, and PhCH₂Br (3.19 mL, 29.3 mmol) and Bu₄NBr (1.58 g, 4.89 mmol) were added. After 16 h, additional PhCH₂Br (3.19 mL) and Bu₄NBr (1.58 g) were added, and after 24 h, the mixture was cooled, diluted with Et₂O, and extracted with 10% NaHCO₃ and brine. The organic layer was evaporated, and the residue was chromatographed (1:9-3:17 Et₂O-hexanes) to give 39 (4 g, 82%) as an oil: $[\alpha]_D = -27^\circ$ (c = 1.3, CHCl₃): IR (neat) 3470, 2950, 2860, 2210, 2100, 1250, 1110, 1070, 835 cm⁻¹; ¹H NMR (CDCl₃) δ 7.42–7.25 (m, 10 H), 4.92, 4.76 (AB q, 2 H, J = 11.2 Hz), 4.59, 4.55 (AB q, 2 H, J = 12 Hz), 4.53 (d, 1 H, J= 7.6 Hz), 3.71 (app d, 2 H, J = 4.8 Hz), 3.64 (dt, 1 H, J = 2.4, 9.6 Hz), 3.41 (m, 1 H), 3.32 (dd, 1 H, J = 7.6, 10 Hz), 3.21 (dd, 1 H, J = 8.8, 9.6 Hz), 2.62 (d, 1 H, J = 2.4 Hz), 0.94 (s, 9 H), 0.16 (s, 6 H); ¹³C NMR (CDCl₃) δ 138.2, 137.7, 128.6, 128.4, 128.03, 127.95, 127.7, 127.6, 97.2, 82.3, 74.9, 74.0, 73.7, 71.9, 70.3, 68.1, 25.6, 18.0, -4.3, -5.2; HRMS (EI) calcd for C₂₆H₃₇N₃O₅Si (M -Bu⁺) 442.1799, found (M - Bu⁺) 442.1795. Anal. Calcd for C₂₈H₃₇N₃O₅Si: C, 62.50; H, 7.46; N, 8.41. Found: C, 62.46; H, 7.60; N, 8.33.

tert-Butyldimethylsilyl 2-Azido-4-O-benzoyl-3,6-di-Obenzyl-2-deoxy-\$\beta-D-glucopyranoside (40). To 39 (4 g, 8.02 mmol), Et₃N (3.35 mL, 24.1 mmol), and DMAP (98 mg, 0.80 mmol) in CH₂Cl₂ (8 mL) at 0 °C was added portionwise PhCOCl (1.86 mL, 16.0 mmol). The ice bath was removed, and the mixture was stirred at room temperature. After 4 h, additional PhCOCl and Et_3N were added to consume the remaining starting material. The solution was poured onto ice and Et₂O, and the organic layer was washed with H₂O, 1 M NaHSO₄, H₂O, 10% NaHCO₃, and brine. After being dried, the organic phase was evaporated and the residue was chromatographed (2:1 CH₂Cl₂-CCl₄) to give 40 (4.3 g, 89%) as an oil that solidified: mp 83–84 °C; $[\alpha]_D = -66.2^\circ$ (c = 1.5, CHCl₃); IR (KBr) 2940, 2860, 2220, 2120, 1730, 1610, 1590, 1250, 1115, 1065, 860, 835 cm⁻¹; ¹H NMR (CDCl₃) δ 7.98-7.10 (m, 15 H), 5.25 (dd, 1 H, J = 8.8, 10 Hz), 4.75, 4.60 (AB q, 2 H, J = 11.2 Hz), 4.62 (d, 1 H, J = 7.2 Hz), 4.46 (s, 2 H), 3.70 (dt, 1 H, J = 4.8, 10 Hz), 3.58 (app d, 2 H, J = 4.4 Hz), 3.50 (m, 2 H), 0.96 (s, 9 H), 0.199, 0.192 (2 s, 6 H); ¹³C NMR (CDCl₃) δ 165.3, 137.8, 137.4, 133.3, 129.7, 129.5, 128.4, 128.20, 128.18, 128.1, 127.7, 127.50, 127.45, 97.2, 79.8, 74.7, 73.7, 73.5, 71.4, 69.7, 68.4, 25.6, 127.4518.0, -4.3, -5.3; HRMS (EI) calcd for $C_{33}H_{41}N_3O_6Si$ (M - Bu⁺) 546.2062, found (M - Bu⁺) 546.2068. Anal. Calcd for C33H41N3O6Si: C, 65.65; H, 6.85; N, 6.96. Found: C, 65.48; H, 6.91; N, 6.89.

2-Azido-4-O-benzoyl-3,6-di-O-benzyl-2-deoxy-D-glucopyranose (41). To 40 (2.3 g, 3.81 mmol) and AcOH (657 µL, 11.5 mmol) in THF (18 mL) was added Bu₄NF in THF (1.0 M; 7.7 mL). After 1 h, the reaction mixture was diluted with CH₂Cl₂ and extracted with H₂O, 10% NaHCO₃, and brine. After being dried, the organic phase was evaporated, and the residue was chromatographed (3:7 EtOAc-hexanes) to give 41 (1.79 g, 96%) as a solid: mp 105–108 °C; $[\alpha]_D = -44^\circ$ (c = 2.4, CHCl₃); IR (KBr) 3380, 2110, 1725, 1610, 1590, 1270, 1140, 1110, 1050, 740, 710, 695 cm⁻¹; ¹H NMR (CDCl₃) δ 8.05–7.10 (m, 15 H), 5.37 (t, 0.6 H, J = 4 Hz), 5.32, 5.24 (2 dd, 1 H, J = 9, 9 Hz), 4.77, 4.74 (2 d, 1 H, J = 4.6 Hz), 4.66 (dd, 0.4 H, J = 5.7, 8 Hz), 4.62, 4.59 (2 d, 1 H, J = 2.3 Hz), 4.49, 4.81 (app 2 s, 2 H), 4.32, 3.72 (2 m, 1 H), 4.16 $(t, 0.6 \text{ H}, J = 10 \text{ Hz}), 3.91 (d, 0.4 \text{ H}, J = 5.7 \text{ Hz}), 3.62-3.46 (m, J = 10 \text{ Hz$ 4 H); ¹³C NMR (CDCl₃) δ 165.24, 165.20, 137.19, 137.15, 137.1, 133.4, 129.8, 129.7, 129.3, 129.2, 128.5, 128.28, 128.25, 128.2, 128.1, 128.0, 127.9, 127.8, 127.74, 127.71, 96.1, 91.8, 80.1, 77.5, 75.0, 74.9, 73.6, 73.5, 71.5, 71.0, 69.1, 69.0, 66.9, 63.5; HRMS (EI) calcd for $C_{27}H_{27}N_3O_6\ (M-N_2^+)$ 461.1839, found $(M-N_2^+)$ 461.1827. Anal. Calcd for $C_{27}H_{27}N_3O_6$: C, 66.25; H, 5.56; N, 8.58. Found: C, 66.34; H, 5.69; N, 8.63.

O-(2-Azido-4-O-benzoyl-3,6-di-O-benzyl-2-deoxy-α-Dglucopyranosyl) Trichloroacetimidate (42) and O-(2-Azido-4-O-benzoyl-3,6-di-O-benzyl-2-deoxy-β-D-glucopyranosyl) Trichloroacetimidate (43). Alcohol 41 (1.62 g, 3.31 mmol) and CCl₃CN (6.6 mL, 66 mmol) in CH₂Cl₂ (10 mL) were stirred with 4-Å sieves for 3 h. The solution was cooled to -40 °C and DBU in CH₂Cl₂ (1.3 M; 495 µL) was added. At 45-, 90-, and 140-min intervals additional CCl₃CN (3.3 mL) was added. After a further 3 h, the solution was diluted with CCl₄ and filtered through silica (50 g; 2:3 EtOAc-hexanes). The eluate was evaporated, and the residue was chromatographed (1:9 EtOAc-hexanes) to give the α-anomer 42 (1.36 g, 65%) as an oil: $[\alpha]_D = +24^\circ$ (c = 1.0, CHCl₃); IR (neat) 3350, 2220, 2100, 1725, 1675, 1600, 1580, 1500, 1455, 1255 cm⁻¹; ¹H NMR (CDCl₃) δ 8.78 (s, 1 H), 8.05-7.15 (m, 15 H), 6.50 (d, 1 H, J = 3.6 Hz), 5.57 (t, 1 H, J = 9.6 Hz), 4.78, 4.66 (AB q, 2 H, J = 10.8 Hz), 4.47, 4.45 (AB q, 2 H, J = 11.6 Hz), 4.22 (ddd, 1 H, J = 2.8, 4.4, 9.6 Hz), 4.17 (t, 1 H, J = 9.2 Hz), 3.84 (dd, 1 Hz), 3.81 H, J = 3.6, 10.4 Hz), 3.58 (m, 2 H); ¹³C NMR (CDCl₃) δ 165.0, 160.5, 151.0, 137.5, 136.9, 133.4, 129.8, 129.3, 128.5, 128.29, 128.27, 128.2, 127.9, 127.7, 127.5, 94.5, 90.8, 77.6, 75.0, 73.5, 72.2, 70.6, 68.2, 62.6; MS (FAB) m/z 633 (M*+), 534, 472, 444, 276. Anal. Calcd. for C₂₉H₂₇N₄O₆Cl₃: C, 54.95; H, 4.28; N, 8.84. Found: C 54.87; H, 4.36; N, 8.69. Further elution gave the β -anomer 43 (450 mg, 21%) as a solid: mp 123–125 °C (Et₂O/hexanes); $[\alpha]_{\rm D} = -50^{\circ}$ $(c = 1.1, CHCl_3); IR (KBr) 2850, 2120, 1730, 1680, 1600, 1580,$ 1275, 1070, 805, 715 cm⁻¹; ¹H NMR (CDCl₃) δ 8.79 (s, 1 H), 8.00-7.15 (m, 15 H), 5.74 (d, 1 H, J = 8.4 Hz), 5.40 (t, 1 H, J =9.6 Hz), 4.78, 4.66 (AB q, 2 H, J = 11.2 Hz), 4.48 (s, 2 H), 3.86 (m, 1 H), 3.82 (t, 1 H, J = 8.4 Hz), 3.70 (t, 1 H, J = 9.6 Hz), 3.62(m, 2 H); ¹³C NMR (CDCl₃) δ 165.1, 161.0, 137.6, 137.0, 133.4, 129.8, 129.3, 128.4, 128.3, 128.2, 127.9, 127.7, 127.5, 96.6, 90.4, 80.1, 75.0, 74.9, 73.4, 70.7, 68.6, 65.4; MS (FAB) m/z 597, 517, 472, 444, 276. Anal. Calcd for C₂₉H₂₇Cl₃N₄O₆: C, 54.95; H, 4.28; N, 8.84; Found: C, 54.91; H, 4.34; N, 8.83.

(2S,4S,5R)-4-[(2-Azido-4-O-benzoyl-3,6-di-O-benzyl-2deoxy-β-D-glucopyranosyl)oxy]-5-[(benzyloxy)methyl]-1,2pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (44) and (2S,4S,5R)-4-[(2-Azido-4-O-benzoyl-3,6di-O-benzyl-2-deoxy- α -D-glucopyranosyl)oxy]-5-[(benzyloxy)methyl]-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (45). Trichloroacetimidate 42 (1.03 g, 1.63 mmol) and alcohol 35a (649 mg, 1.63 mmol) in CH₂Cl₂ (3.5 mL) were stirred with 4-Å sieves for 4 h. The solution was cooled to -40 °C, and BF_3 ·Et₂O in CH_2Cl_2 (1.63 M; 100 μ L) was added dropwise. After 50 min, the mixture was quenched with solid NaHCO₃, diluted with CH₂Cl₂, and allowed to warm up to room temperature. The mixture was centrifuged and the supernatant filtered through silica (1:4 Et₂O-CH₂Cl₂). The eluate was evaporated, and the residue was chromatographed (7:13 Et₂O-hexanes) to give the α -anomer 45 (159 mg, 10%) as an oil: $[\alpha]_D = +11^{\circ}$ $(c = 1.2, CHCl_3); IR (neat) 2960, 2100, 1750, 1710, 1600, 1580, 1420,$ 1345, 1260, 845, 795 cm⁻¹; ¹H NMR (CDCl₃) δ 8.10-7.10 (m, 25 H), 5.46 (q, 1 H, J = 8.8 Hz), 5.20, 5.09, 5.06, 5.04 (2 AB q, 2 H, J = 12.4 Hz), 5.02, 4.97 (2 d, 1 H, J = 3.6 Hz), 4.72–4.10 (m, 10 H), 3.96 (m, 1 H), 3.76, 3.61 (2 s, 3 H), 3.70–3.28 (m, 5 H), 2.57 (m, 1 H), 2.32 (t, 1 H, J = 13.2 Hz); ¹³C NMR (CDCl₃) δ 171.9, 171.4, 165.0, 154.53, 154.45, 137.9, 137.7, 137.64, 137.61, 137.2, 136.4, 136.3, 133.3, 133.2, 129.83, 129.80, 129.5, 128.43, 128.39, 128.33, 128.31, 128.2, 128.1, 128.01, 127.98, 127.9, 127.82, 127.77, 127.72, 127.69, 127.61, 127.60, 127.42, 127.38, 98.7, 97.3, 82.9, 80.0, 77.6, 74.6, 74.3, 73.5, 73.4, 73.2, 73.1, 70.74, 70.65, 69.80, 69.76, 69.0, 68.4, 67.83, 67.80, 67.1, 67.0, 64.7, 63.4, 62.7, 62.5, 59.0, 58.9, 52.01, 51.95, 35.7, 35.0; HRMS (FAB) calcd for $C_{49}H_{50}N_4O_{11}$ (M + H⁺) 871.3556, found (M + H⁺) 871.3383. Anal. Calcd for $C_{49}H_{50}N_4O_{11}$: C, 67.57; H, 5.79; N, 6.43. Found: C, 67.86; H, 5.88; N, 6.41. Further elution gave the β -anomer 44 (600 mg, 42%) as an oil: $[\alpha]_{\rm D} = -71^{\circ}$ (c = 1.2, CHCl₃); IR (neat) 2870, 2220, 2110, 1720 (br), 1600, 1580 cm⁻¹; ¹H NMR (CDCl₃) δ 7.98-7.10 (m, 25 H), 5.22 (m, 1 H), 5.22, 5.17, 5.13, 5.04 (2 AB q, 2 H, J = 12.4 Hz),4.73, 4.59 (AB q, 2 H, J = 11.2 Hz), 4.55-4.38 (m, 6 H), 4.36, 4.35(2d, 1 H, J = 8 Hz), 4.30, 4.20 (2 dd, 1 H, J = 2.8, 6.4 Hz), 3.81-3.35(m, 7 H), 3.70, 3.55 (2 s, 3 H), 2.51 (m, 1 H), 2.44 (d, 1 H, J =12.8 Hz); ¹³C NMR (CDCl₃) δ 172.1, 171.5, 165.2, 154.6, 154.5, 138.1, 137.9, 137.63, 137.60, 137.2, 136.44, 136.40, 133.3, 129.7, 129.4, 128.5, 128.44, 128.40, 128.3, 128.22, 128.20, 128.15, 128.00, 127.96, 127.81, 127.75, 127.63, 127.58, 127.53, 127.49, 100.9, 100.5, 82.1, 80.6, 80.24, 80.15, 75.0, 74.9, 73.6, 73.5, 73.3, 73.2, 71.11, 71.06, 69.4, 69.3, 69.1, 68.4, 67.2, 67.0, 66.1, 66.0, 64.5, 63.9, 59.4, 59.2, 52.3, 52.1; HRMS (FAB) calcd for $C_{49}H_{50}N_4O_{11}$ (M + H⁺) 871.3556, found (M + H⁺) 871.3677. Anal. Calcd for C₄₉H₅₀N₄O₁₁: C, 67.57; H, 5.79; N, 6.43. Found: C, 67.36; H, 5.83; N, 6.36.

(2S,4S,5R)-4-[(2-Acetamido-4-O-benzoyl-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranosyl)oxy]-5-[(benzyloxy)-methyl]-1,2-pyrrolidinedicarboxylic Acid 2-Methyl 1-(Phenylmethyl) Diester (46). AcSH (1.97 mL) and 44 (600 mg, 0.69 mmol) were allowed to stand for 24 h. The solvent was evaporated, and the residue was chromatographed (Et₂O) to give 46 (489 mg, 80%) as a syrup: $[\alpha]_D = -42^\circ$ (c = 1.2, CHCl₃); IR (neat) 3340, 2980, 2890, 1770, 1735, 1720, 1670, 1610, 1590, 1420, 1366, 1275, 1130, 1080, 750, 710 cm⁻¹; ¹H NMR (CDCl₃) δ 8.00–7.10 (m, 25 H), 6.12, 6.06 (2 d, 1 H, J = 6.4 Hz), 5.31–5.24 (m, 1 H), 5.19, 5.13

(AB q, 2 H, J = 13.0 Hz), 5.13 (2 d, 0.5 H, J = 10.8 Hz), 5.07 (d, 0.5 H, J = 12.4 Hz), 5.01 (t, 1 H, J = 9.5 Hz), 4.6–4.3 (m, 8 H), 4.07, 4.01 (2 d, 1 H, J = 2.4, 5.7 Hz), 3.78–3.36 (m, 5 H), 3.70, 3.62 (2, s 3 H), 2.92–2.80 (m, 1 H), 2.60–2.48 (m, 1 H), 2.32, 2.30 (2 d, 1 H, J = 14.0 Hz), 1.93, 1.90 (2 s, 3 H); ¹³C NMR (CDCl₃) δ 172.5, 172.24, 172.19, 172.0, 165.4, 154.6, 154.5, 138.3, 138.0, 136.6, 136.2, 133.0, 130.0, 129.7, 128.6, 128.4, 128.3, 128.2, 127.9, 127.7, 127.6, 127.54, 127.50, 127.4, 96.8, 96.3, 79.9, 79.8, 78.94, 78.91, 74.6, 74.4, 73.6, 73.5, 73.4, 73.3, 72.9, 72.7, 69.7, 69.2, 68.6, 67.4, 67.1, 64.0, 63.0, 59.7, 59.5, 59.3, 59.01, 58.96, 52.1, 36.1 34.9, 23.6, 23.5; HRMS (FAB) calcd for C₅₁H₅₄N₂O₁₂ (M + H⁺) 887.3895. Anal. Calcd for C₅₁H₅₄N₂O₁₂: C, 69.00; H, 6.14; N, 3.16. Found: C, 68.94; H, 6.15; N, 3.16.

(2S, 4S, 5R)-4-[(2-Acetamido-3, 6-di-O-benzyl-2-deoxy- β -Dglucopyranosyl)oxy]-5-[(benzyloxy)methyl]-1,2pyrrolidinedicarboxylic Acid 1-Phenylmethyl Monoester (47). Aqueous KOH (3.95 M; 1 mL) was added to 46 (275 mg, 0.29 mmol) in iPrOH (1 mL), and the mixture was vigorously stirred. After 4 days, AG 50W-X4 ion exchange resin (1.5 g, 8 mequiv) was added, and the mixture was stirred for 1 h. The mixture was filtered, and the filtrate was evaporated to give the product (290 mg). Chromatography of an aliquot (100 mg) (1:200 AcOH-EtOAc) gave crude 47 (81 mg) as a syrup: $[\alpha]_D = -40^\circ$ $(c = 0.6, CHCl_3)$; IR (KBr) 3400, 2920, 1680, 1410, 1350, 1210, 1120, 1070, 740, 700 cm⁻¹; ¹H NMR (CD₃OD) δ 7.50-7.20 (m, 20 H), 5.15-4.75 (m, 6 H), 4.75-4.25 (m, 6 H), 4.18-4.05 (m, 1 H), 3.85-3.30 (m, 8 H), 2.70-2.50 (m, 1 H), 2.35-2.25 (m, 1 H), 1.91 1.87 (2 s, 3 H); HRMS (FAB) calcd for C₄₃H₄₈N₂O₁₁ (M + H⁺) 769.3336, found $(M + H^+)$ 769.3310.

(2S,4S,5R)-4-[(2-Acetamido-4-O-benzoy]-3,6-di-O-benzyl-2-deoxy-β-D-glucopyranosyl)oxy]-5-[(benzyloxy)methyl]-1,2-pyrrolidinedicarboxylic Acid Bis(phenylmethyl ester) (50). A CH₂Cl₂ (5 mL) solution of 35b (1.65 g, 3.56 mmol) and 42 (2.85 g, 4.50 mmol) were stirred with 4-Å sieves. After 3 h, the mixture was cooled to -40 °C and BF₃·Et₂O in CH₂Cl₂ $(1.63 \text{ M}; 276 \mu \text{L})$ was added dropwise over a 10-min period. After 45 min, the mixture was quenched with solid NaHCO₃ and diluted with CH₂Cl₂, and the mixture was allowed to warm up to room temperature. The mixture was centrifuged, and the supernatant was filtered through silica (1:4 $Et_2O-CH_2Cl_2$). The eluate was evaporated, and the residue was chromatographed (2:3-1:1 Et_2O -hexanes) to give a mixture of anomers (2.0 g, 59%) as a syrup. The syrup was dissolved in AcSH (5 mL) and allowed to stand for 48 h. After evaporation, chromatography (1:1-4:1 Et₂O-hexanes) gave 50 (1.4 g, 41% from 35b) as a syrup: $[\alpha]_D$ $= -44^{\circ}$ (c = 1.6, CHCl₃); IR (KBr) 3440, 2880, 1755, 1730, 1710, 1675, 1410, 1350, 1270, 1120, 1070, 740, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 8.00–7.10 (m, 30 H), 5.62, 5.55 (2 d, 1 H, J = 6.4 Hz), 5.24–4.83 (m, 7 H), 4.64-4.28 (m, 8 H), 4.06-3.96 (m, 1 H), 3.75-3.35 (m, 5 H), 2.65–2.30 (m, 3 H), 1.85, 1.79 (2 s, 3 H); ¹³C NMR (CDCl₃) δ 172.3, 172.1, 172.0, 171.4, 165.3, 154.6, 154.3, 138.12, 138.10, 138.06, 137.7, 136.4, 136.0, 135.8, 135.5, 133.1, 129.7, 128.7, 128.6, 128.58, 128.55, 128.3, 128.2, 128.2, 128.1, 127.97, 127.95, 127.9, 127.8, 127.7, 127.6, 127.43, 127.39, 96.22, 96.17, 95.71, 95.66, 79.4, 78.7, 74.6, 74.5, 73.4, 73.14, 73.06, 73.0, 72.5, 72.4, 69.2, 68.8, 68.3, 67.3, 67.13, 67.10, 67.06, 67.02, 66.98, 66.9, 63.82, 63.8, 62.7, 59.4, 59.34, 59.27, 59.25, 59.0, 36.1, 34.9, 23.6, 23.5; HRMS (FAB) calcd for $C_{57}H_{58}N_2O_{12}$ (M + H⁺) 963.4040, found (M + H⁺) 963.3690. Anal. Calcd for $C_{57}H_{58}N_2O_{12}$: C, 71.09; H, 6.07; N, 2.91. Found: C, 70.70; H, 6.13; N, 2.82

(2S,4S,5R)-4-[(2-Acetamido-3,6-di-O-benzyl-2-deoxy-β-Dglucopyranosyl)oxy]-5-[(benzyloxy)methyl]-1,2pyrrolidinedicarboxylic Acid Bis(phenylmethyl ester) (48). (1) Amide 46 (100 mg, 0.11 mmol) and Ti(O-iPr)₄ (44 μL, 0.15 mmol) in PhCH₂OH (1 mL) were heated at 115 °C. After 24 h, the solution was chromatographed (1:1-1:0 Et₂O-hexanes) to give 48 (60 mg, 62%) as a syrup: $[\alpha]_D = -53^\circ$ (c = 0.8, CHCl₃); IR (CCl₄) 3460, 1765, 1705, 1695, 1545, 1510, 1420, 1360, 1130, 1085 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40-7.18 (m, 25 H), 5.60, 5.57 (2 d, 1 H, J = 6.8 Hz), 5.23, 5.03 (AB q, 2 H, J = 12.4 Hz), 5.15, 5.11 (AB q, 2 H, J = 12.2 Hz), 4.96, 4.91 (2 d, 1 H, J = 8.4 Hz), 4.71, 4.70 (2 s, 2 H), 4.61-4.37 (m, 7 H), 4.03, 3.95 (2 dd, 1 H, J = 2.2, 5.8 Hz), 3.70-3.36 (m, 6 H), 2.63-2.38 (m, 2 H), 2.51, 2.49 (2 d, 1 H, J = 2.4 Hz), 2.32, 2.30 (2 d, 1 H, J = 13.6 Hz), 1.87, 1.81 (2 s, 3 H); ¹³C NMR (CDCl₃) δ 172.04, 171.94, 171.4, 154.6, 154.4, 139.0, 138.20, 137.96, 136.5, 136.2, 136.0, 135.8, 128.6, 128.5, 128.42, 128.38, 128.2, 128.13, 127.98, 127.7, 127.6, 127.52, 127.46, 96.7, 96.1, 79.5, 79.2, 78.6, 74.5, 74.4, 73.7, 73.3, 73.2, 73.1, 70.3, 69.2, 68.5, 67.4, 67.1, 67.0, 66.9, 63.9, 62.9, 59.5, 59.2, 59.1, 58.8, 36.2, 35.0, 23.6, 23.5; HRMS (FAB) $C_{50}H_{54}N_2O_{11}$ (M + H⁺) 859.3808, found (M + H⁺) 859.3746. Anal. Calcd for $C_{50}H_{54}N_2O_{11}$: C, 69.91; H, 6.34; N, 3.26. Found: C, 69.68; H, 6.47; N, 3.19.

(2) Aqueous KOH (3.95 M; 120 μ L) was added to 50 (220 mg, 0.23 mmol) in MeOH (2.9 mL). After 2 h, additional KOH solution (60 μ L) was added and after a further 1 h MeOH (5 mL) and AG 50W-X4 ion exchange resin (1.5 g) were added. Filtration and evaporation gave an oil that was dissolved in EtOAc and dried. Evaporation and chromatography gave 48 (145 mg, 74%).

(2S,4S,5R)-4-[(2-Acetamido-4-O-sulfo-3,6-di-O-benzy]-2deoxy- β -D-glucopyranosyl)oxy]-5-[(benzyloxy)methyl]-1,2pyrrolidinedicarboxylic Acid Bis(phenylmethyl ester) (49). To 48 (66 mg, 0.077 mmol) in DMF (200 µL) was added pyridine SO₃ in DMF (1.0 M; 310 μ L). After 50 min and 1 h, respectively, additional pyridine-SO₈ in DMF (310 μ L) and H₂O (12 mg, 0.67 mmol) and Et₃N (86 µL, 0.62 mmol) in Me₂CO (1 mL) were added at 0 °C, and the mixture was chromatographed (Me₂CO) on the sodium form of AG 50W-X4 ion exchange resin (87 mmol). The product fractions were reapplied to the column three more times to insure complete exchange. Finally, the eluate was evaporated, and the residue was chromatographed (1:19-1:1 iPrOH-EtOAc), to give 49 (49 mg, 65%) as a syrup: $[\alpha]_D = +5^\circ$ $(c = 3.0, CHCl_3); IR (KBr) 3430, 1750, 1710, 1670, 1550, 1500,$ 1270, 1220, 1140, 1070, 1055, 805, 740, 700, 605 cm⁻¹; ¹H NMR (CD₃OD) δ 7.45-7.10 (m, 25 H), 5.18-4.95 (m, 6 H), 4.63-4.25 (m, 8 H), 4.15-4.00 (m, 2 H), 3.75-3.35 (m, 7 H), 2.60-2.45 (m, 1 H), 2.35-2.25 (m, 1 H), 1.87, 1.79 (2 s, 3 H); ¹³C NMR (CD₃OD) δ 173.6, 173.4, 172.5, 172.1, 156.49, 156.47, 140.0, 139.8, 139.5, 139.4, 137.6, 137.5, 129.6, 129.5, 129.4, 129.30, 129.25, 129.20, 129.1, 128.9, 128.8, 128.7, 128.5, 99.9, 82.4, 81.5, 80.3, 78.5, 76.0, 75.84, 76.81, 74.3, 74.1, 71.0, 70.9, 69.9, 69.3, 68.5, 68.2, 67.9, 65.4, 64.8, 60.9, 60.5, 56.2, 56.1, 36.7, 35.8, 23.4, 23.3; HRMS (FAB) calcd for C₅₀H₅₄- $N_2O_{14}SNa (M + H^+)$ 961.3194, found (M + H⁺) 961.3175. Anal. Calcd for C₅₀H₅₃N₂O₁₄SNa: C, 62.49; H, 5.56; N, 2.92. Found:

C, 61.70; H, 5.64; N, 2.83. Bulgecin C (1c). To a stirred mixture of Pd black (33 mg) in 95% formic acid (500 µL) under nitrogen was added 49 (41 mg) in MeOH (500 μ L). After 30 min, the mixture was filtered and the solvents were evaporated. The sticky residue was dissolved in H_2O (500 μ L) and concentrated under a stream of nitrogen. The residue was further evaporated at 1 mmHg to give a foam (21 mg). Chromatography on 20 μ cellulose (1:4 H₂O-iPrOH) gave bulgecin C (1c) (14 mg, 70%) as a white foam: TLC $R_f = 0.6$ (1:3 $H_2O-iPrOH$; $[\alpha]_D = +6^\circ$ (c = 0.51, 1 M AcOH in H_2O) [lit.¹ $[\alpha]_D$ $= +2.9^{\circ} (c = 0.6, 1 \text{ M AcOH})$; IR (KBr) 3420, 1640, 1570, 1255, 1045, 825 cm⁻¹; ¹H NMR (D₂O, sodium 3-(trimethylsilyl)propionate-2,2,3,3- d_4 external standard) δ 4.65 (d, 1 H, J = 8.0Hz), 4.43 (dd, 1 H, J = 5.2, 5.2 Hz), 4.22–4.14 (m, 2 H), 3.95 (dd, 1 H, J = 2.0, 10.4 Hz), 3.88–3.70 (m, 6 H), 3.64–3.56 (m, 1 H), 2.76-2.66 (m, 1 H), 2.40-2.30 (m, 1 H), 2.06 (s, 3 H); ¹³C NMR (D₂O, 1,4-dioxane standard) δ 175.1, 173.8, 101.0, 79.2, 77.3, 74.8, 72.4, 65.4, 60.9, 59.9, 58.4, 55.7, 35.5, 22.6; HRMS (FAB) calcd for $\rm C_{14}H_{23}N_2NaO_{12}S~(M + Na^+)$ 489.0767, $(M + H^+)$ 467.0948, found $(M + Na^+)$ 489.0703, $(M + H^+)$ 467.0974. The IR, ¹H, ¹³C data were identical with that obtained in our laboratories for a sample of the authentic material.

(2S, 4S, 5R)-4-[(2-Acetamido-2-deoxy- β -D-glucopyranosyl)oxy]-5-(hydroxymethyl)-1,2-pyrrolidinedicarboxylic Acid (51). To a mixture of 95% formic acid (500 μ L) and palladium black (61 mg, 0.57 mmol) under nitrogen was added 47 (60 mg, 0.078 mmol) in MeOH (600 μ L). After 1 h of stirring, the mixture was filtered and the eluate was evaporated. The foam was dissolved in just enough 0.5 M NaHCO₃ to give a basic solution and chromatographed on AG 50W-X4 ion exchange resin. The column was eluted with H₂O until the eluate was neutral and then with 1.5 M aqueous ammonia. The product fractions were concentrated under a stream of nitrogen, and the residue was further evaporated at <0.5 mmHg to give 51 (25 mg, 89%) as a white foam. The foam was dissolved in a trace amount of H₂O and MeOH was added to form a precipitate. This mixture was sonicated, and the solid 51 was isolated by centrifugation: mp 228 °C dec (lit.²² mp 235–238 °C dec); $[\alpha]_{D} = -4^{\circ} (c = 0.7 \text{ H}_{2}\text{O})$ $[lit.^{22} - 4.1^{\circ} (c = 0.54, H_2O)]; IR (KBr) 3320, 1620, 1530, 1370, 1305,$ 1055 cm⁻¹; ¹H NMR (D_2O) δ 4.61 (d, 1 H, J = 8.2 Hz), 4.42 (app q, 1 H, J = 5.1 Hz), 4.20 (dd, 1 H, J = 6.9, 8.9 Hz), 3.95–3.40 (m, 9 H), 2.78–2.66 (m, 1 H), 2.43–2.32 (m, 1 H), 2.06 (s, 3 H); ¹³C NMR $(D_2O, \text{ first peak set to } 23.1 \text{ (lit.}^{22} \delta)) \delta 175.6 (175.1), 174.4 (174.0),$ 101.7 (101.5), 79.8 (79.6), 76.9 (76.7), 74.5 (74.3), 70.7 (70.7), 66.0 (65.9), 61.6 (61.6), 60.5 (60.4), 58.9 (58.8), 56.5 (56.4), 36.0 (35.9), 23.1; HRMS (FAB) calcd for $C_{14}H_{24}N_2O_9$ (M + H⁺) 365.1561, found (M + H⁺) 365.1539. Anal. Calcd for $C_{14}H_{24}N_2O_9$: C, 46.14; H, 6.63; N, 7.68. Found: C, 45.44; H, 6.68; N, 7.40.

N-[(2S,4S,5R)-4-[(2-Acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranosyl)oxy]-5-(hydroxymethyl)-L-prolyl]-6-aminopenicillinic Acid Bis(phenylmethyl ester) (53a). Carboxylic acid 47 (80 mg, 0.10 mmol) and amine 52 (69 mg, 0.13 mmol) in DMF (600 μ L) were cooled in an ice bath, and (EtO)₂P(O)CN (19 μ L, 0.13 mmol) and Et₃N (35 μ L, 0.25 mmol) were added. The cooling bath was removed and, after 2 h, the reaction mixture was diluted with EtOAc and extracted with 1 M NaHSO₄, H₂O, 10% NaHCO₃, and brine. After being dried, the organic phase was rotary evaporated, and the residue was chromatographed (2:3 EtOAc-benzene) to give 53a (82 mg, 70%) as a foam: IR (KBr) 3380, 1770, 1705, 1680, 1120, 1070, 750, 700 cm⁻¹; ¹H NMR (CDCl₃) δ 7.70–7.10 (m, 30 H), 6.98, 6.97 (2 d, 1 H, J = 6.4 Hz), 6.95 (s, 1 H), 5.63, 5.54 (2 d, 1 H, J = 4.0 Hz), 5.40-5.20 (m, 2 H), 5.05-4.85 (m, 2 H), 4.80-4.65 (m, 2 H), 4.60-4.10 (m, 10 H), 3.80-3.35 (m, 6 H), 2.80-2.60 (m, 2 H), 2.28-2.18 (m, 1 H), 1.74, 1.72 (2 s, 3 H), 1.57, 1.54 (2 s, 3 H), 1.20, 1.17 (2 s, 3 H). The crude product was used directly in the next step.

N-[(2S,4S,5R)-4-[(2-Acetamido-3,6-di-O-benzy]-2-deoxy-4-O-sulfo-β-D-glucopyranosyl)oxy]-5-(hydroxymethyl)-Lprolyl]-6-aminopenicillinic Acid Bis(phenylmethyl ester) (53b). To 53a (80 mg, 0.07 mmol) in DMF (600 µL) under nitrogen was added pyridine-SO₃ in DMF (1 M; 280 µL). After 1 h, additional pyridine SO₃ in DMF (280 μ L) was added. After 3 h, H₂O (10 mg, 0.56 mmol) and Et₃N (78 μ L, 0.56 mmol) in Me_2CO (1 mL) were added. The mixture was applied to a column of AG 50W-X4 ion exchange resin (sodium form, 87 meguiv) and eluted with Me₂CO. The product fractions were reapplied to the column three times. Finally, the product fractions were evaporated, and the residue was chromatographed on silica (2 g; 1:49-1:10 iPrOH-EtOAc). Evaporation gave 53b (70 mg, 80%) as a foam: IR (KBr) 3440, 1800, 1765, 1680, 1280, 1230, 1130, 1070, 820, 760, 720 cm⁻¹; ¹H NMR (CD₃OD) δ 7.60–7.15 (m, 30 H), 6.96 (s, 1 H), 5.54, 5.48 (2 d, 1 H, J = 4.4 Hz), 5.46, 5.35 (2 d, 1 H, J)= 4.0 Hz), 5.20-4.95 (m, 2 H), 4.70-4.25 (m, 10 H), 4.20-4.05 (m, 2 H), 3.85-3.45 (m, 5 H), 2.75-2.60 (m, 1 H), 2.28 (d, 1 H, J =15.2 Hz), 1.85, 1.79 (2 s, 3 H), 1.62, 1.59 (2 s, 3 H), 1.26, 1.22 (2 s, 3 H); HRMS (FAB) calcd for $C_{64}H_{67}N_4O_{16}S_2Na$ (M + Na⁺) 1257.3789, found (M + Na⁺) 1257.3792.

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